1	Pharmacokinetics of meloxicam in mature swine after intravenous and oral administration
2	Running title: Pharmacokinetics of meloxicam in mature swine
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19 Abbreviations

20	AUC $_{extrap}$, Percent of the AUC extrapolated; AUC $_{INF}$, Area under the curve extrapolated to
21	infinity; Cl, Plasma clearance; Cl/F, Cl per fraction of the dose absorbed; C0, Concentration
22	extrapolated to time 0 using log-linear regression of the first two time points; CMAX, Maximum
23	plasma concentration; T _{MAX} , Time to C _{MAX} ; T $\frac{1}{2} \lambda z$, Terminal half-life; λz , Terminal rate
24	constant; MRT, Mean residence time extrapolated to infinity; Vss, Volume of distribution at
25	steady state; Vz, Volume of distribution, area method; Vz/F, Vz per fraction of the dose
26	absorbed; MAT, Mean absorption time; F, Fraction of the dose absorbed; COX, Cyclo-
27	oxygenase; HPLC-MS, High pressure liquid chromatography and mass spectrometry detection;
28	PK, Pharmacokinetic; NSAIDS, Non-steroidal anti-inflammatory drugs; IV, Intravenous; IM,
29	Intramuscular; PO, Per os (by mouth)
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38 Abstract

39 The purpose of this study was to compare the pharmacokinetics of meloxicam in mature swine 40 after intravenous (IV) and oral (PO) administration. Six mature sows (mean bodyweight ± standard 41 deviation = 217.3 ± 65.68 kg) were administered an IV or PO dose of meloxicam at a target dose 42 of 0.5 mg/kg in a cross-over design. Plasma samples collected up to 48 hours post-administration 43 were analyzed by high pressure liquid chromatography and mass spectrometry (HPLC-MS) 44 followed by non-compartmental pharmacokinetic analysis. Mean peak plasma concentration 45 (CMAX) after PO administration was 1070 ng/ml (645-1749 ng/ml). TMAX was recorded at 2.40 hour (0.50-12.00 hours) after PO administration. Half-life (T $\frac{1}{2} \lambda_z$) for IV and PO administration 46 47 was 6.15 hours (4.39-7.79 hours) and 6.83 hours (5.18-9.63 hours) respectively. The bioavailability (F) for PO administration was 87% (39-351%). The results of the present study 48 49 suggest that meloxicam is well absorbed after oral administration.

50 Keywords

51 Swine, meloxicam, pharmacokinetics, NSAIDs, oral bioavailability, pig

52 Introduction

53 Over the past decade there has been increased awareness from the public on issues related 54 to farm animal welfare. More specifically, concern over procedures that inflict pain upon pigs (i.e. 55 castration, tail docking) and lack of pain relief available during these procedures has been 56 highlighted as major concerns from the public (Guatteo et al., 2012; Coetzee, 2013a; Millman, 57 2013). Non-steroidal anti-inflammatory drugs (NSAIDs) including ketoprofen, carprofen, flunixin 58 meglumine and meloxicam are common analgesics used to manage animal pain and are labeled for pain control for livestock in Canada and some European Union countries (Coetzee, 2013b).
However there are currently no drugs approved for use in swine and specifically labelled to provide
pain relief in the United States (FDA 2010).

62 Meloxicam is a member of the oxicam class with anti-inflammatory, analgesic and antipyretic 63 properties (Friton et al., 2003; Hirsch et al., 2003). Meloxicam is highly protein bound (95-99%), demonstrates good systemic absorption (Busch et al., 1998) and may be a good candidate for pain 64 65 mitigation in swine. To identify the optimal dose regimen for pain management, the pharmacokinetics of a drug must be determined. Pharmacokinetic (PK) parameters for meloxicam 66 67 have been evaluated in several species including cattle (Coetzee et al., 2009; Mosher et al., 2012; 68 Malreddy et al., 2013), small ruminants (Shukla et al., 2007; Ingvast-Larsson et al., 2010; Wasfi 69 et al., 2012; Krueder et al., 2012; Stock et al., 2013), horses (Toutain et al., 2004; Sinclair et al., 70 2006), exotics (Divers et al., 2010) and companion animals (Lees et al., 2013; Lehr et al., 2010). 71 There have been two peer-reviewed articles published on Meloxicam PK in swine (Fosse et al., 72 2008: 2010). However, these studies evaluated meloxicam PK properties in pre-pubertal swine age 73 14-23 days and neither study evaluated oral bioavailability (F) of meloxicam. The purpose of this 74 study was to compare the pharmacokinetic parameters of IV and oral meloxicam PK in mature 75 swine and to determine the oral bioavailability.

76 Methods

This study was approved by the Institutional Animal Care and Use Committee at IowaState University.

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80 Animals and housing

Six healthy multiparous commercial cross-bred Newsham cull sows (mean bodyweight ± 81 82 standard deviation = 217.3 ± 65.68 kg) were used for this study. Sows were housed in individual 83 pens with a concrete floor with and rubber mat (2.4 m length x 2 cm height x 1.4 m width). Sows 84 were provided ad libitum access to water via one nipple drinker (Trojan Specialty Products Model 85 65, Dodge City, KS) and hand-fed a custom mixed diet free of antibiotics or medications composed 86 of corn, soybean meal and soy hulls, designed to meet or exceed nutrient requirements for sows. 87 Approximately 1.8 kg of feed was fed at 0800 and 0.45 kg of feed was fed at 1600 hours onto a 88 raised concrete step (55 cm length x 55 cm in width x 24 cm). Matrix (Altrenogest formulation; 89 Intervet/Schering-Plough, Milsboro, DE- Dose: 6.8 ml-15 mg) was added to one kg of feed daily 90 to prevent estrus cycle initiation.

91 Twenty-four hours before study commencement, sows were moved to individual gestation 92 stalls (2.1 m length x 0.6 m width) with nonslip rubber flooring. Sows had access to the same type 93 of nipple drinker previously described for the pen, and remained in their stalls for a total of 72 94 hours while on trial (on trial defined as sows receiving drug and having blood collected). Sows on 95 trial, regardless of administration route, received the same ration and were fed on the same 96 schedule as follows: **Day 1**: 0.9 kg at 5:00 (three and half hours prior to oral drug administration), 97 1.4 kg at 12:30 and .45 kg at 17:00; Day 2: 2.3 kg at 8:30 and 0.45 kg at 17:00. Lights were on a 98 12:12 light dark cycle (light hours [0600 and 1800]). Feed schedule was different on trial days due 99 to trial schedule and blood collection time-points. Attitude, appetite, and blood collection sites of 100 sows were monitored twice daily during each study period. Sows were assessed for immediate 101 adverse reactions to drug administration including demonstrating signs of sedation, seizures, 102 vomiting, diarrhea or respiratory compromise. Post-mortem necropsies were not conducted and 103 clinical signs of melena were not evaluated.

104 Study design

105 A cross-over design study (Navidi, 2008) was conducted over two rounds such that all 106 sows received each administrative route. Sows were blocked by body weight and treatments were 107 randomly assigned to sows within a block (three sows per block) with three sows allocated to each 108 administration route for the first round. A10-day washout period was chosen as it was greater than 109 89 times the half-life reported in swine (Fosse et al., 2008; $T_{1/2 b}$: 2.7 hours). Sows were weighed 100 hours prior to study initiation and these weights were used to calculate drug dosages.

111 In the first round, three sows were administered an intravenous injection of meloxicam 112 (IV-M) at 0.5 mg/kg (Loxicam 5 mg/ml; Norbrook Pharmaceuticals Worldwide, Station Works, 113 Newry, Ireland # 1155103) as a single bolus injection into an indwelling auricular vein catheter 114 using techniques described by Pairis-Garcia and colleagues (2014). Three sows received 115 meloxicam per os (PO-M) at 0.5 mg/kg (Meloxicam 15 mg/tablet; Zydus Pharmaceuticals USA 116 Inc, Pennington, New Jersey #MM5058). Tablets were mixed with approximately 24 g of sugar 117 cookie dough (sows had been previously trained using cookie dough as a positive reinforcement), 118 divided into three, 8 gram round balls, and administered in a clean feeding bowl. In the second 119 round, this process was repeated so that all sows received both meloxicam routes. For oral 120 administration, the dose was rounded to the nearest whole tablet. For intravenous administration, 121 the dose was rounded to the nearest half milliliter. The experimental unit was the individual sow 122 (n = 6/treatment).

123 Blood collection

All blood samples (9.0 mL/sample) were collected via the jugular vein using a 25.4 mm 16 gauge hypodermic needle (Air-Tite Products, Virginia Beach, VA, USA) and 12 ml luer lock syringe (TycoHealth Care, Mansfield, MA, USA). During blood collection, sows were manually

127 restrained using a pig snare. Blood was collected from sows receiving IV-M at 0.05, 0.1, 0.17, 128 0.33, 0.5, 1, 2, 4, 8, 12, 16, 24, 36 and 48 hours after drug administration. Blood was collected from sows receiving PO-M at 0.25, 0.5, 1, 2, 4, 8, 12, 16, 24, 36, and 48 hours after PO 129 130 administration. A baseline sample was collected 20 hours prior to drug administration for both 131 routes. Samples were immediately transferred to a sodium heparin 10 ml blood collection tube 132 (BD Vacutainer, Franklin Lakes, NJ, USA) and remained on ice for no longer than 150 minutes 133 prior to centrifugation for 10 minutes at 1,500 g. Collected plasma was placed in cryovials and 134 frozen at -70 °C until analysis.

135 HPLC/MS analysis of meloxicam concentrations

136 Plasma meloxicam concentrations were determined using high-pressure liquid chromatography (Surveyor MS Pump and Autosampler, Thermo Scientific, San Jose, CA, USA) with mass 137 138 spectrometry (TSQ Quantum Discovery MAX, Thermo Scientific, San Jose, CA, USA). Plasma 139 samples, spikes (0.20 ml) and the internal standard (piroxicam; 10 µL 40ng/ml) were treated with 140 20 µL of 30% perchloric acid. Samples were vortexed for 5 seconds and centrifuged for 20 141 minutes at 2.500 x g to precipitate the sediment. The supernatant (~80 μ L) was pipetted into a 142 glass insert containing 120 µL of 1.9% ammonium hydroxide in 25% aqueous acetonitrile and 143 fitted to an injection vial. The injection volume equaled 12.5 μ L. Two mobile phases utilized 144 were as follows: A. 0.1% formic acid in water B. 0.1% formic acid in an acetonitrile at a flow 145 rate of 0.250 mL/min. The mobile phase began at 15% B with a linear gradient to 95% B at 7 146 minutes, which was maintained for 1.5 minutes, followed by a re-equilibration to 15% B. 147 Separation was achieved with a solid-core c18 column (KinetexXB -C18, 100 mm×2.1 mm, 2.6 148 um particles, Phenomenex, Torrance, CA, USA) maintained at 40°C. Piroxicam eluted at 4.85 149 minutes and meloxicam at 5.95 minutes. Four SRM transitions were monitored for meloxicam

150 and three SRM transitions were used with the internal standard, piroxicam. The quantifying ions 151 for meloxicam were 72.99, 88.01, 114.99, and 140.98 m/z and 77.97, 94.98, and 120.98 m/z for 152 piroxicam. Sequences consisting of plasma blanks, calibration spikes, OC samples, and swine 153 plasma samples were batch processed with a processing method developed in the X calibur 154 software (Thermo Scientific, San Jose, CA, USA). The processing method automatically 155 identified and integrated each peak in each sample and calculated the calibration curve based on 156 a weighted (1/X) linear fit. Plasma concentrations of meloxicam in unknown samples were 157 calculated by the Xcalibur software based on the calibration curve. Results were then viewed in 158 the Quan Browser portion of the Xcalibur software. The standard curve in swine plasma was 159 linear from 0.005 to 10.0 µg/mL. The coefficient of determination (R squared) exceeded 0.995 160 and all measured values were within 15% of the actual values with most of the values less than 161 5% difference from the actual values. The accuracy of the assay for meloxicam in swine plasma 162 was $99 \pm 3\%$ of the actual concentration while the coefficient of variation was 5% determined on 163 4 sets of replicates for each of the following concentrations: 0.015, 0.15, and 1.5 µg/mL. The 164 limit of quantitation (LOQ) for this assay was determined to be 0.005 ug/mL, while the limit of 165 detection (LOD) was 10-fold lower than that at 0.0005 ug/mL.

166 Pharmacokinetic analysis

Pharmacokinetic analyses for plasma meloxicam concentrations over time were performed with computer software (WinNonlin 5.2, Pharsight Corporation, Mountain View, CA, USA) and analyzed using non-compartmental methods (Gibaldi and Perrier, 1982). The parameters included the area under the curve from time 0 to infinity (AUC_{INF}) using the linear trapezoidal rule, percent of the AUC extrapolated to infinity (AUC _{EXTRAP}), plasma clearance (Cl), first-order rate constant 172 (λ_z) , terminal half-life $(T_{\frac{1}{2}} \lambda_z)$, apparent volume of distribution at steady state (Vss), apparent 173 volume of distribution of the area (Vz), mean residence time extrapolated to infinity (MRT), and 174 mean absorption time (MAT). The maximum plasma concentration (C_{MAX}) and the time to 175 maximum plasma concentration (T_{MAX}) were observed for PO administration. The concentration 176 at time 0 (C0) was calculated by log-linear regression using the first two time points after IV 177 administration. The AUCEXTRAP was the percent of the AUC extrapolated to infinity. The range of 178 the λz was determined by visual inspection of the plasma profile and determined by linear regression of time and natural log (ln) of the plasma concentration. The Vz was determined using 179 180 the following equation:

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$$Vz = \frac{Dose}{\lambda z * AUC_{INF}}$$

182 The Vss was determined with the following equation:

$$Vss = MRT * Cl$$

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185 The F was estimated with the following equation:

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$$F = \frac{\frac{AUC (PO - M)}{Dose (PO - M)}}{\frac{AUC (IV - M)}{Dose (IV - M)}}$$

187

188 The MAT with the following equation:

189
$$MAT = MRT (PO - M) - MRT (IV - M)$$

190 Given that pharmacokinetic parameters data follow a log-normal distribution, geometric statistics191 are more appropriate summary descriptors and have been presented in this study.

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193 **Results**

No adverse effects (sedation, seizures, vomiting, diarrhea, or respiratory compromise) from the sow were observed following IV or PO meloxicam administration and drug levels were below the limit of detection on baseline days. Two samples were excluded for IV administration at the 24 hour time point due to unclear labeling with unclear sow identification. Two samples were excluded for IV administration and PO administration at the 48 hour time point as samples were below LOQ. A 13.9% variation within samples was detected as compared to the internal standard response across all samples.

Figure 1 and 2 presents the individual plasma profiles for IV-M and PO-M administered at 0.5 mg/kg (actual mean dose: IV: 0.50 mg/kg; range: 0.49-0.50 mg/kg; PO: 0.49 mg/kg; range 0.47-0.51 mg/kg).

Table 1 summarizes the calculated PK for IV-M and Table 2 summarizes the calculated PK for PO-M.

206 Discussion

In this study, we compared the PK parameters of IV and PO meloxicam in mature swine and determined the oral bioavailability. Although meloxicam PK properties were previously evaluated at 0.4 mg/kg in swine (Fosse et al., 2008; 2010), the authors completed this work using younger, immature pigs (14-23 days of age) and did not evaluate PO-M administration. Hence,
the present study is novel because we determined these parameters, including oral, in mature pigs
using a different route of administration and dose.

213 The MRT of 4.26 hour and Cmax at 5705 ng/ml were numerically greater than results 214 reported by Fosse and colleagues, 2008 (MRT: 3.5 ± 0.3 h; Cmax: 3277 ± 250 ng/ml) although 215 Vss was similar at 0.16 l/kg (Fosse et al 2008; Vss: 0.19 ± 0.02 l/kg) and the Cl was slower at 216 0.63 ml/min/kg (Fosse et al 2008; Cl: 1.01 mL/kg/min). Half-life was also different when 217 compared to previous results from Fosse and colleagues (2010; T $\frac{1}{2} \lambda z$ 2.6h), Norbrook 218 Laboratories (2014; T $\frac{1}{2}\lambda z$ 2.5h) and laboratory pigs (T $\frac{1}{2}\lambda z$ 2.48h; European Agency for the 219 Evaluation of Medicinal Products (EMA), 1999), although similar to results for mice and mini-220 pigs (EMA, 1999; T $\frac{1}{2}\lambda z$ 4-6h). Although the cause of these differences is unknown, several 221 factors may have contributed to the numerical differences. Since these were separate studies, 222 direct comparison should always be cautious as differences in study design such as routes of 223 administration, fed or fasted animals, sample collection times, analytical method (including limit 224 of quantification, sensitivity, and specificity), drug formulations, environmental factors and 225 pharmacokinetic analyses differences could all contribute to some of the perceived differences. 226 Differences in pharmacokinetic parameters from our study compared to previously published 227 results may also be due to differences in age, genetics, weight or additional unknown differences 228 between study populations. Although it is often assumed that young animals always have slower 229 drug metabolism / elimination than adults, this is not the case. In Beagle dogs for example, 230 puppies aged 5-20 weeks have shorter half-lives and more rapid clearance of caffeine than adult 231 dogs (Tanaka et al., 1998). Similarly the half-life is shorter in puppies aged 3-30 weeks and the 232 clearance is more rapid of trimethadione (a nonspecific metabolism substrate) than adult dogs

(Tanaka et al., 1998). Mosher and colleagues (2012) demonstrated differences in half-life when comparing pre-ruminant calves and ruminant calves administered meloxicam by gavage (preruminant calves dosed via gavage: T $\frac{1}{2} \lambda z$ 40.0h; ruminant claves dosed via gavage: T $\frac{1}{2} \lambda z$ 29.9h). In addition, breed or strain differences may also contribute due to genetic differences (polymorphisms) in metabolism, but to the authors' knowledge, genetic polymorphisms or extensive studies of the effects of age on drug metabolism in pigs have not been reported.

239 Previous studies have demonstrated excellent bioavailability for meloxicam ranging 240 between 72-100% F when administered to horses and ruminants (Calves: Coetzee et al., 2009; 241 Goats: Ingvast-Larsson et al., 2010; Horses: Toutain et al., 2004; Sheep: Stock et al., 2013; 242 Camels: Wasfi et al., 2012; Llamas: Krueder et al., 2012). Our study demonstrated oral F at 87% 243 (range 39-350%). The lower range in F coincides with previous studies conducted in sheep 244 (Stock et al, 2013; 40%) and llamas (Kreuder et al, 2012; 48%). As there are no other studies 245 assessing bioavailability in sows, it is unclear if variability in F should be expected in sows, or 246 other factors such as feeding regimen or drug formulation influenced this outcome.

247 When assessing the upper range of F at 350% a possible explanation for the elevated F 248 from this particular sow may be due to slow absorption. As the drug was administered orally we 249 can rule out slow absorption due to administration complications such as hemorrhage, injection 250 into fascial plane or seroma formation. However, drug absorption by oral administration can be 251 influenced by local damage at the site of absorption (gastrointestinal tract), decreased blood flow 252 and variation in stomach contents (Maddison et al, 2008). Gastric ulcers, intestinal torsions, 253 volvulus and proliferative enteropathy are common problems seen in swine (Thomson and 254 Friendship, 2012). Compromised gastric mucosa due to disease may result in decreased blood

flow to the affected site, prolonged retention of feed and decrease in total surface area resulting in potentially slower drug absorption (Page and Maddison, 2008). As sows enrolled on trial were purchased from a group of commercial cull sows, chronic gastrointestinal disease or compromise may be possible. Necropsies of sows were not performed therefore gastrointestinal tract status is unknown and may have played a role in variations seen with oral meloxicam F. Therefore, it may be more appropriate to use the median F at 69% or estimated F without this sow (67%) as a better indicator of true F.

262 Conclusions

The pharmacokinetic profile of oral meloxicam described in this study including the high relative
bioavailability support clinical evaluation of this compound for management of pain in sows.
Meloxicam may be both cost effective and require little additional training for administration on
farm.

267 **Competing interests**

The authors state that there are no competing interests related to the present study. Dr. Coetzee has been a consultant for Intervet-Schering Plough Animal Health, Boehringer-Ingelheim Vetmedica and Norbrook Laboratories Ltd. Dr. KuKanich has been a consultant for Bayer Animal Health, Central Life Sciences, Pfizer Animal Health, and Procyon Pharmaceuticals. Dr. Millman has been a consultant for or has received funding from Boehringer-Ingelheim Vetmedica, Bayer Animal Health and Pfizer Animal Health. Dr. Johnson and Dr. Stalder has been a consultant for or have received funding from Boehringer-Ingelheim Vetmedica, Pfizer Animal Health and Elanco Animal Health. Dr. Karriker has been a consultant for or has received funding from BoehringerIngelheim Vetmedica and Bayer Animal Health.

277 Authors' contributions

JFC and LAK conceived the study, participated in the design and coordination and assisted with the drafting the manuscript. MPG participated in data compilation, sample processing, design and coordination and drafted the manuscript. AKJ provided funding participated in the design and coordination, and aided in interpretation of the data and drafting the manuscript. KJS and STM participated in the study design, coordination and drafting the manuscript. BK performed the pharmacokinetic analysis and assisted with the data interpretation. LWW performed the plasma drug analysis on all samples. All authors read and approved the final manuscript.

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