



VOC Removal from Manure Gaseous Emissions with UV Photolysis and UV-TiO₂ Photocatalysis

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Abstract: Control of gaseous emissions from livestock operations is needed to ensure compliance with environmental regulations and sustainability of the industry. The focus of this research was to mitigate livestock odor emissions with UV light. Effects of the UV dose, wavelength, TiO₂ catalyst, air temperature, and relative humidity were tested at lab scale on a synthetic mixture of nine odorous volatile organic compounds (VOCs) and real poultry manure offgas. Results show that it was feasible to control odorous VOCs with both photolysis and photocatalysis (synthetic VOCs mixture) and with photocatalysis (manure offgas). The treatment effectiveness *R* (defined as % conversion), was proportional to the light intensity for synthetic VOCs mixtures and followed an order of UV₁₈₅₊₂₅₄ + TiO₂ > UV₂₅₄ + TiO₂ > UV₁₈₅₊₂₅₄; no catalyst > UV₂₅₄; no catalyst. VOC conversion *R* > 80% was achieved when light energy was >~60 J L⁻¹. The use of deep UV (UV₁₈₅₊₂₅₄) improved the *R*, particularly when photolysis was the primary treatment. Odor removal up to ~80% was also observed for a synthetic VOCs mixture, and actual poultry manure offgas. Scale-up studies are warranted.

Keywords: air quality; air pollution; emissions mitigation; sustainable livestock production; confined animal feeding operations; odor control; advanced oxidation; environmental technologies

1. Introduction

Public awareness of nuisance odor emissions from livestock facilities is growing. Confined animal feeding operations (CAFOs) are sources of aerial emissions of odorous volatile organic



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compounds (VOCs), ammonia (NH₃), hydrogen sulfide (H₂S), greenhouse gases (GHGs, e.g., CO₂, CH₄, N₂O), and particulate matter (PM) including bioaerosols. The VOCs emitted by CAFOs have been characterized extensively. The 2007–2009 National Air Emissions Monitoring Study (NAEMS) was completed in the U.S. and resulted in several publications specifically focused on quantitative odor and VOC emissions from swine barns and dairy operations [1–4]. Multiple studies presented volatiles speciation and characterized key odorants in emissions from poultry and swine [5,6] and for VOC emissions from beef and dairy cattle [7–10].

Livestock odor is a global issue and is of interest to the international community of researchers. McGinn et al. [11] reported on NH₃, volatile fatty acids (VFAs), and other odorants near beef feedlots in Canada. Emissions of VOCs from swine and dairy barns in Denmark and Germany were published by Feilberg et al. [12] and Ngwabie et al. [13]. A close relationship is now well established between VOCs and livestock odor [6,7,14–18]. Research studies on the relationship between VOCs and odor track back to the 1970s, when 10 compounds indicated as "interesting for the manure odor" were identified: indole, skatole, phenol, *p*-cresol, and carboxylic acids containing two to five carbons [19]. Indoles, VFAs, and methanethiols were determined as key compounds of pig odor [20].

Odor mitigation research: Researchers have been working on cost-effective and practical solutions to livestock odor emissions. Odor, VOCs, GHGs, NH₃ and H₂S mitigation technologies for livestock operations have been reviewed [21]. The main approaches for livestock housing include barriers, biofiltration, chimneys, diet modification, electrostatic precipitation, landscaping, oil sprinkling, manure pit additives and ventilation, scrubbers, siting, and setbacks, urine/feces separation, and UV light [22–30]. To date, however, these technologies, save for biofilters and scrubbers, have a limited on-farm implementation and performance record in the U.S. due to complex regulatory and socioeconomic factors. Nevertheless, comprehensive solutions to livestock odor that have potential for field adaptation will be needed in the foreseeable future as the global demand for animal-based protein increases in parallel to increasingly stringent air pollution and odor regulations worldwide.

UV and livestock farming: The treatment of air with UV has many potential benefits for livestock housing. Incoming air could be treated to inactivate airborne pathogens. Air quality inside the barn might be improved, and the pathogen load reduced. Perhaps more obviously, gaseous emissions could also be treated with an "end-of-the-pipe"-type system. A potential advantage of UV is that it could easily be synchronized with atmospheric conditions and environmental management at the farm. Another advantage is the minimal impact on ventilation, a key environmental parameter for animal well-being.

Photocatalysis: There is a growing interest in using photocatalysis for the treatment of odor and gases from livestock operations [31,32]. Studies have been carried out on odorous VOCs [33–35]; NH₃ and GHGs [36–40]. To date, most studies focused on lab-scale treatments except those of Guarino et al. [36] and Costa et al. [37], carried out at a swine barn. This idea is based on the use of UV light to mineralize odorants to odorless or less odor-offensive compounds, ultimately converting them into CO_2 , H₂O, and other inorganic compounds with or without a photolysis catalyst present. Interestingly, photolysis alone has been recognized as a potentially effective treatment for inactivation of livestock pathogens for addressing biosecurity issues, although it is well understood that pathogen inactivation does not require the complete chemical degradation or the organisms. Inactivation of aerosolized porcine respiratory and reproductive syndrome virus (PRRSV) and bovine viral diarrhea virus (BVDV) with UV₂₅₄ was described by a two-stage inactivation model by Cutler et al. [41].

In this paper, we focus on chemical rather than biological pollutant mitigation. It should be understood that the photocatalytic degradation of gaseous pollutants is an example of heterogeneous catalysis. From a practical standpoint, the overall process for the classical heterogeneous catalysis can be visualized in five steps as described by Herrmann [42] (with graphical representation and generic reactions):

- (1) Transfer of the reactants to the surface;
- (2) Adsorption of at least one of the reactants to the catalytic site;

- (3) Reaction or reactions in the adsorbed phase;
- (4) Desorption of the product(s) from the active site(s);
- (5) Removal of the products from the interface.

Photocatalysis requires activation of the catalyst by photon absorption, which can generally be considered as occurring under the scope of Step 3, i.e., the reactions happening while the pollutants are adsorbed. It is clear that the rate of photocatalytic degradation can be increased through better adsorption or through changes that make those adsorbed reactions faster and/or more photochemically efficient.

Herrmann [42] provided a review of these concepts as they are applicable to photocatalysis, a full summary of which is beyond the scope of this paper. However, key results are that the rate of photocatalytic degradation of gas phase materials can be increased through increasing adsorption or by increasing the rate of reactions on the surface. Rational approaches to increase adsorption include increasing the surface area of the catalyst itself or making a composite material with another adsorbent such as activated carbon [43]. The rate or efficiency of the chemical processes can be affected by using a modified catalyst (e.g., doping with nitrogen) [42], but this is beyond the scope of our work, in which we rely on an inexpensive commodity (TiO₂). Other approaches have been studied, which include the addition of electron acceptors, such as oxygen, ozone, and hydrogen peroxide (these work primarily by providing a very rapid reaction that reduces photon wastage [42]). Again, while useful under certain circumstances, for the practical, low-cost applications being studied here, the ambient conditions must be relied on. The parameters that are practical for examination here relate to light intensity, light wavelength, ambient temperature, and the effect of humidity.

Objectives In this paper, we report on a study evaluating the feasibility of direct UV photolysis and UV/TiO₂ photocatalysis to treat synthetic air mixtures of key VOCs associated with livestock odor. As variables, we considered the effects of (i) UV light energy dose and wavelength, (ii) the presence of catalysts (TiO₂), (iii) relative humidity, and air temperature. Additionally, we demonstrated the feasibility of UV/TiO₂ photocatalysis to treat VOCs and odor of real poultry manure atmosphere. Specially designed flow-through photoreactors were built at Iowa State University (USA), for treating synthetic VOCs gas mixtures in a flowrate scale of hundreds of mL min⁻¹ and at the Agricultural Research Organization, Israel for real poultry manure atmosphere testing in a flowrate scale of tens of L min⁻¹. Experimental designs covered all features needed to simulate barn exhaust conditions, e.g., flowing air, short treatment times, and the presence of other gaseous compounds and moisture.

Our working hypothesis is that advanced oxidation processes (UV/TiO₂ catalytic oxidation) can eventually be applied to treat odorants emitted from confined animal feeding operations (CAFOs). We suggest criteria indicating the feasibility of such treatment approaches: (1) Malodors of relevant VOCs, NH₃ and H₂S mixtures can be substantially reduced and that the reduction is statistically significant; (2) The required time scale of treatment is short enough to warrant the design of full-scale treatment systems.

2. Results and Discussion

2.1. UV Treatment of Odorous VOCs in Synthetic Mixture

2.1.1. Effects of UV Light dose, Wavelength, and Catalyst on VOC Conversion

The effect of light energy dose at 254 nm was evaluated by varying exposure times through variation of flow rates of the synthetic VOC mixture through the reaction chamber (at a relatively low light intensity, i.e., $I < 0.084 \text{ mW cm}^{-2}$). Percent conversion, R (defined in Equation (1), in Methods), is presented in Figures 1 and 2 for UV₁₈₅₊₂₅₄ lamps, and for UV₂₅₄ lamps, respectively. The difference between the UV₂₅₄ and UV₁₈₅₊₂₅₄ lamps is only the grade of quartz used on the outer sleeve. The latter use a purer quartz material that transmits the 185 nm emission, though >90% of the light is still at 254 nm.

The effects of TiO₂ use were compared with and without a catalyst either at 185 + 254 nm (Figure 1A: $UV_{185+254} + TiO_2$ vs. Figure 1B: $UV_{185+254}$, no catalyst) and at 254 nm (Figure 2A: $UV_{254} + TiO_2$ vs. Figure 2B: UV_{254} , no catalyst). Positive *R* values indicate VOC removal, whereas negative values indicate the formation of target VOCs, presumably as intermediate byproducts during photodegradation of parent compounds [44]. Supporting data for Figures 1 and 2, including measured gas concentrations, % VOC conversion, and VOC mass removed per unit of UV energy input (ng J⁻¹) are presented in Tables S1–S4.

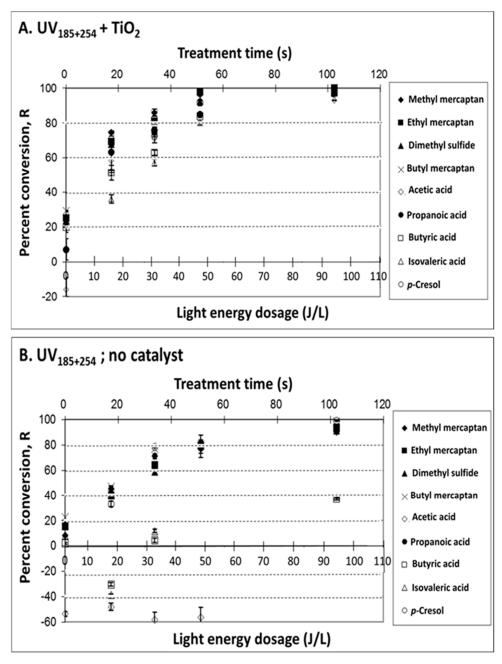


Figure 1. Treatment of target odorous VOCs in a synthetic mixture with UV lights of 254 nm and 185 nm outputs. Effects of light energy dosage (at different treatment times) on VOC percent conversion, R: (**A**) UV₁₈₅₊₂₅₄ + TiO₂ (treatment mainly via photocatalysis); (**B**) UV₁₈₅₊₂₅₄; no catalyst (treatment mainly via photolysis). Experimental conditions: UV intensity at 254, 312 and 395 nm was 1.5, 0.23, and 0.084 mW cm⁻², respectively; 25 mg TiO₂; T = 25 °C; dry air; sampling conditions: 5 min solid-phase microextraction (SPME) sampling time with CAR/PDMS 85 µm. The light energy dosage is based on the output at 254 nm only.

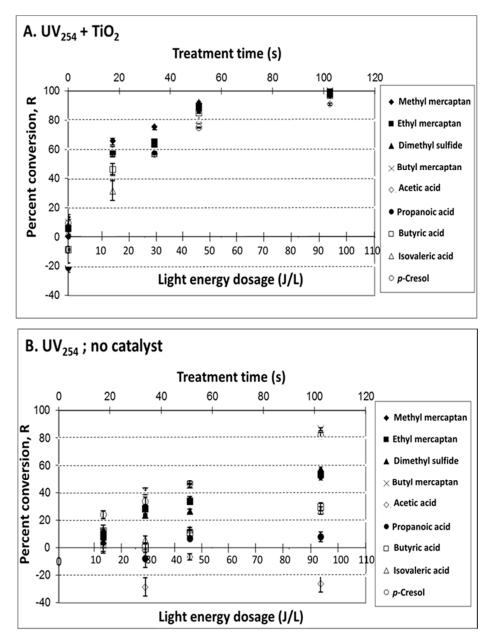


Figure 2. Treatment of target odorous VOCs in a synthetic mixture with UV lights of 254 nm principal output (i.e., no deep UV 185 nm output). Effects of measured light energy dosage (at different treatment times) on VOC percent conversion, R: (**A**) UV_{254} + TiO₂ (treatment mainly via photocatalysis); (**B**) UV_{254} , no catalyst (treatment mainly via photolysis). Experimental conditions: UV intensity at 254 nm, 312 nm and 365 nm was 1.5, 0.230, and 0.084 mW cm⁻², respectively; 25 mg TiO₂; T = 25 °C; dry air; sampling conditions: 5 min SPME sampling time with CAR/PDMS 85 µm. The light energy dosage is based on the output at 254 nm only.

The results obtained for the synthetic VOCs mixture confirmed that it is feasible to control odorous VOCs with both photolysis and photocatalysis. The UV treatment effectiveness (expressed as *R*, Equation (1)) followed the general order of $UV_{185+254} + TiO_2 > UV_{254} + TiO_2 > UV_{185+254}$, no catalyst > UV_{254} , no catalyst, i.e., photocatalysis with deep UV being the most effective. Percent conversion increased with light energy dose up to ~60 s of treatment time and up to ~60 J/L. The linearity of *R* and light energy dose (summarized in Table S5) showed correlation coefficients R² ranging from 0.79 to 1.0. Improved R² (0.89–0.98 in Table S5) was observed when linearity was expressed as VOC mass removed as a function of light energy dose. The reproducibility of treatment effectiveness expressed as the average

relative standard deviations (RSDs) ranged from 1.76% to 6.37% for target VOCs (Table S6). A significant ($p \ge 0.05$) percent conversion of VOCs (>80%) was achieved when light energy was >60 J L⁻¹.

The use of deep UV (UV₁₈₅₊₂₅₄) was found to improve *R*, particularly when the photolysis was the primary treatment (Figures 3B and 4B). This is to be expected, in that additional photochemical mechanisms are available with 185 nm photolysis, and TiO₂ is not the primary light absorber. Still, acetic and propanoic acids were generated when $UV_{185+254}$ was used. Apparent generation of low MW VFAs was likely a result of the partial breakdown of heavier MW VFAs into intermediates such as acetic and propanoic acids.

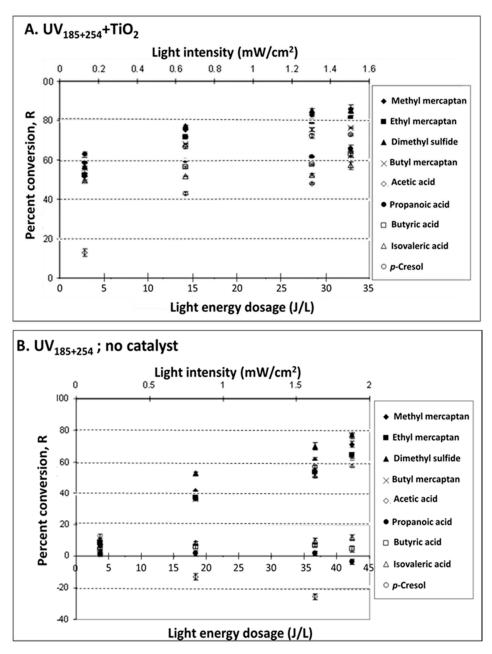


Figure 3. Treatment of target odorous VOCs in a synthetic mixture with UV lights of 254 nm and 185 nm outputs. Effect of UV light intensity (obtained by the varying distance between the UV lamps and the photoreactor) on % conversion *R* of odorous VOCs in a synthetic mixture. (**A**) $UV_{185+254}$ + TiO₂ (treatment mainly via photocatalysis); (**B**) $UV_{185+254}$; no catalyst (treatment mainly via photolysis). Experimental conditions: 25 mg TiO₂ for $UV_{185+254}$ + TiO₂ treatment; T = 25 °C; dry air; sampling conditions: 5 min gas sampling time with CAR/PDMS 85 µm SPME.

The use of a catalyst (TiO₂) resulted in increased *R* for all VOCs and VFAs. The contribution of TiO₂ to treatment effectiveness was most apparent at UV_{254} and evident when deep UV ($UV_{185+254}$) was used. The contribution of TiO₂, in general, can be explained by the electron–hole pairs generated on the catalyst surface, producing more radicals that, in turn, are available to oxidize VOCs, compared to relatively inefficient direct absorption of the UV light. The use of catalysts lowered the resulting acetic acid concentration, which is a desirable outcome.

A paired *t*-test was conducted for assessing the contribution of deep UV (UV₁₈₅₊₂₅₄ vs. UV₂₅₄ nm; with and without catalyst) and the contribution of catalyst (with TiO₂ vs. no TiO₂; at UV₁₈₅₊₂₅₄ and UV₂₅₄ nm). The *p*-values obtained for each comparison for all target compounds are presented in Table 1. The use of a catalyst improved R significantly ($p \ge 0.05$) in most cases, while the use of deep UV (UV₁₈₅₊₂₅₄) had a significant effect mainly without the catalyst. Several exceptions were observed for (i) VFAs with no significant improvement with the use of deep UV, both in the presence or absence of catalyst; except for acetic acid conversion via photolysis, (ii) dimethyl sulfide with no significant improvement with the use of the catalyst, and (iii) *p*-cresol with no significant improvement with the use of the catalyst, and (iii) *p*-cresol with no significant improvement with the use of the catalyst, and (iii) *p*-cresol with no significant improvement with the use of photocatalysis at deep UV. In some cases, there was even an increase in the concentration of some of these exceptional compounds, i.e., the generation of these substances.

Table 1. Statistical analyses. Effects of UV wavelength and catalyst on treatment effectiveness (expressed as *R*). The table represents *p*-values of paired *t*-tests. Bold fonts indicate no statistical significance ($p \le 0.05$).

	<i>p</i> -Values of Paired <i>t</i> -Test				
Compound Name	Effect of Deep	UV (UV ₁₈₅₊₂₅₄)	Effect of Catalyst		
	$UV_{185+254} > UV_{254}$ (with TiO ₂)	$UV_{185+254} > UV_{254}$ (no catalyst)	$TiO_2 > No TiO_2$ (UV ₁₈₅₊₂₅₄)	$TiO_2 > No TiO_2$ (UV_{254})	
Methyl mercaptan	0.023	0.001	0.0033	0.000041	
Ethyl mercaptan	0.019	0.00163	0.0077	0.0004	
Dimethyl sulfide	0.052	0.0027	0.0079	0.0011	
Butyl mercaptan	0.021	0.0072	0.028	0.0093	
Acetic acid	0.21	0.0031	0.0037	0.0045	
Propanoic acid	0.10	0.17	0.0021	0.0081	
Butyric acid	0.24	0.17	0.0046	0.0041	
Isovaleric acid	0.12	0.23	0.0067	0.0013	
p-Cresol	0.008	0.007	0.085	0.0022	

Calculated mass VOCs converted (ng) per energy dose (J) for the four treatment processes are summarized in Table 2. Particularly interesting for future scale-up was the mass removal rate of *p*-cresol, a characteristic odor indicator associated with livestock operations [14,19], which was ~79 to ~110 ng J⁻¹. UV lamps associated with specific wattage ratings can be selected to achieve desired mass removal fractions for key odorants based on the treatment time and their approximate concentration range. Herrmann [42] concluded that *R* generally increased with radiant flux (light energy). Mass removal rates have practical importance as the key input data needed to scale-up UV treatment, i.e., sizing a minimum UV energy input and cost to treat typical VOC emissions from livestock barn exhaust.

Light flux is reduced with distance from a source according to the inverse-square law. In this study, light intensity was manipulated by changing the distance between the UV lamps and the photoreactor (see Materials and Methods). The effects of light intensity on *R* is presented in Figure 3. The effects of catalyst were tested in this case for the more effective $UV_{185+254}$ treatment only. The *R* conversion was proportional to the light intensity with $R^2 > 0.90$ for all VOCs except for VFAs. Lower light intensity (i.e., I < 0.084 mW cm⁻²; Figures 1 and 2) resulted in lower *R*. The absence of a catalyst (Figure 3B) resulted in poor or no conversion of VFAs. Specifically, concentrations of VFAs with low MW, i.e., acetic and sometimes also propanoic acid, increased. Notably, acetic acid concentrations

increased linearly with the increase of light energy dose. This is presumably caused by the oxidation of aldehydes, alcohols, or the sequential decarboxylation of longer chain acids [44].

Compound Name	$UV_{185+254} + TiO_2$		UV ₁₈₅₊₂₅₄ , No Catalyst		$UV_{254} + TiO_2$		UV ₂₅₄ , No Catalyst	
	ng J ⁻¹	nmole J ⁻¹	ng J ⁻¹	nmole J ⁻¹	ng J ⁻¹	nmole J ⁻¹	ng J ⁻¹	nmole J ⁻¹
Methyl mercaptan	4.72	0.100	5.23	0.111	4.43	0.0943	1.20	0.0255
Ethyl mercaptan	14.6	0.236	15.6	0.252	13.6	0.219	4.04	0.0652
Dimethyl sulfide	4.94	0.0796	4.49	0.0724	4.32	0.0697	1.48	0.0239
Butyl mercaptan	8.68	0.0965	9.37	0.104	9.46	0.105	3.76	0.0418
Acetic acid	11.6	0.193	-12.0	-0.200	11.3	0.188	-3.61	-0.0601
Propanoic acid	8.65	0.117	-0.326	-0.00440	8.41	0.114	-1.38	-0.0186
Butyric acid	15.7	0.179	1.25	0.0142	16.2	0.184	-0.299	-0.00340
Isovaleric acid	49.2	0.482	9.99	0.0979	49.9	0.489	12.0	0.1174
p-Cresol	78.8	0.730	98.0	0.907	111	1.03	94.0	0.870

Table 2. Summary of mass removal rates per unit of input UV energy (ng J^{-1} ; nmole J^{-1}).

Experimental conditions: 25 mg TiO₂ for treatment with a catalyst; 300 mL min⁻¹ airflow (equivalent to treatment time of 1.9 min); T = 25 °C; dry air. Measured light intensity.

2.1.2. Effect of UV Treatment Time on Odor Reduction

Significant odor reduction (measured by dilution olfactometry) was observed in $UV_{185+254} + TiO_2$ and $UV_{254} + TiO_2$ treatment processes for light energy level >50 J L⁻¹ (Figure 4). Odor generation was observed at low-energy-dose treatments (I < 40 J L⁻¹) without a catalyst. This is likely due to the generation of low-molecular-mass fatty acids, as shown in Figures 1–3 or less offensive odorants.

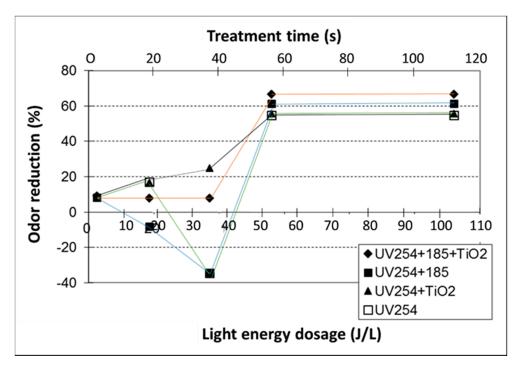


Figure 4. Total odor reduction (expressed as odor detection thresholds (ODT)) as a function of measured UV energy dosage at 254 nm (obtained at different treatment time). The ODT of each air sample was assessed by at least 4 trained panelists using a forced-choice dynamic-dilution olfactometer at Iowa State University.

2.1.3. Effect of Relative Humidity and Air Temperature on UV Treatment

The effects of relative humidity (RH, 0 to 90%; at fixed T = 25 °C) and air temperature (from 5 to 40 °C; at fixed RH = 30%) were tested. Results were reproducible, i.e., associated with low relative

standard deviations (RSDs, Tables S7 and S8). The effect of RH is summarized in Figures S1–S4. The UV treatment effectiveness followed the same general pattern as reported in Figures 1 and 2, i.e., $UV_{185+254}$ + TiO₂ > UV_{254} + TiO₂ > $UV_{185+254}$, no catalyst > UV_{254} , no catalyst. No apparent effects of RH on *R* were observed (Figures S1A–S4A). However, a significant decrease in VOC mass converted was observed with high RH (Figures S1A–S4A). This is consistent with Cao et al. [45] reporting on the excess moisture that could lead to slowing down the reaction rate due to the competitive adsorption of water with reactants on the TiO₂ surface.

No apparent effect of temperature on *R* was observed for *p*-cresol and most of the VFAs (Figures S5A–S8A). An apparent increase of both *R* and mass converted was observed for mercaptans with a temperature increase to 25 °C. Further temperature above 25 °C did not have any significant trend/effect on *R* or mass converted (Figures S5–S8).

2.2. UV/TiO₂ Photocatalysis of Real Poultry Atmosphere

The energy dose in these experiments was not calculated as it was impossible to measure light intensity at the reaction surface (a TiO_2 coated brush was placed inside the reactor tube; see Material and Methods). Thus, the conversion of odorous compounds is discussed regarding potential treatment effectiveness. Moreover, since real manure suspensions served as the source of odorous compounds, the composition of the source atmosphere varied between experiments. The collective treatment data represent the results of seven individual runs done on different days using poultry manure suspensions in varying stages of decomposition.

2.2.1. Potential Effectiveness of VOCs Removal

Specific VOCs were selected for presentation if they were observed in multiple experiments and based on their detection quality (see Materials and Methods). Three preliminary experiments were conducted with no light energy to evaluate possible VOC removal through adsorption to the photoreactor walls and to the TiO_2 coated brush. These experiments showed large variability with either increased or decreased peak areas at the exit of the photoreactor. Yet, on average, compound conversion without light source was minimal (average of *R* was nearly zero for the collective data). Then, when light energy was provided, all VOCs conversions were more consistent, and *R* was always positive (i.e., signifying the net reduction of the VOCs), except for acetic acid (discussed below).

The potential effect of energy dose on VOCs conversion rates was demonstrated either by (1) manipulating treatment time (applying airflow rates between 24 and 85 L min⁻¹, which was equivalent to treatment time of 1.8 to 6.1 s; all 24 UV lamps were in use; Figure 5A) or by (2) manipulating light intensities (using a varying number of lamps at a fixed treatment time of 5.5–6.3 s; Figure 5B.

The results show the effective removal of key malodor compounds in poultry manure (dimethyl trisulfide (DMTS) and dimethyl disulfide (DMDS), *p*-cresol, phenol, and 4-ethyl phenol) in short treatment times. Decane (which appeared in most samples but is not considered as a key odorant) showed more dependence on energy dose, either at the shorter treatment times or lower light intensities. The results obtained for acetic acid (Figure 5A; inset) were not consistent and varied from positive (i.e., net removal) to negative (net formation) *R*, with no clear dependence on energy dose. These observations were consistent with the experiments done with synthetic VOCs mixture (where acetic acid was generated under certain conditions).

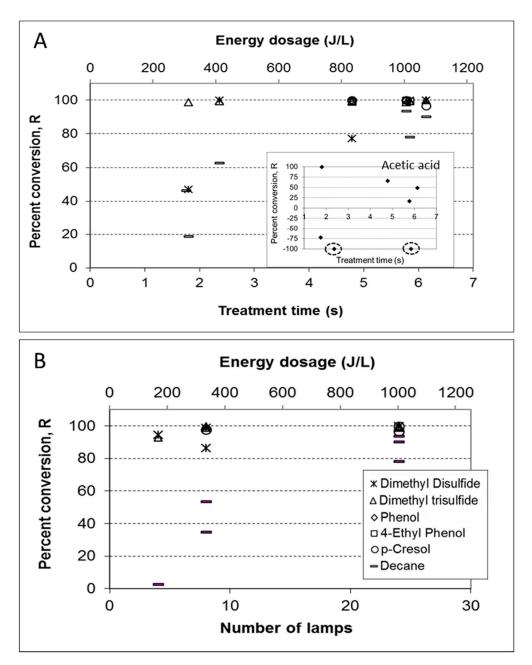


Figure 5. The effect of light energy dosage on VOC conversion rates (**A**) varying treatment time (s); (**B**) varying light intensity (number of UV lamps in use). Percent reduction represents the reduction in chromatographic peak area obtained by SPME-GC–MS (gas sampling time: 30 min). If peaks reduced below detection, they were considered as 1000 area counts for reduction calculations. For acetic acid (**A**; inset), data points in circles are for nondetected values before treatment (i.e., the peak area of 1000) and peak areas two orders of magnitudes larger after treatment (*R* is out of scale). Light energy dosage was calculated from the actual irradiation received by the reactor per lamp and ca. 35% lamp efficiency.

2.2.2. Potential Effectiveness of Ammonia Removal

As for VOCs, the concentrations of NH₃ in the source atmosphere (real manure suspensions at varying stages of decomposition) varied between experiments. Values between 10 and 130 ppm were measured in seven individual experiments. However, in contrast to the potentially highly effective removal of VOCs, almost no removal was observed for NH₃, except in one experiment in which NH₃ was reduced by 60% with no clear reason. The single observed disappearance could be either an anomaly or possibly due to dissolution in water.

2.2.3. Coeffect of Spontaneously Produced Ozone

Ozone was not introduced intentionally into the system, and the first sign of its presence was the typical "swimming pool" odor perceived by the operator at the exit of the reactor. Ozone measurements then performed with and without the presence of the TiO_2 catalyst. No ozone was detected without a catalyst; under these conditions (no catalyst), VOCs were not removed as effectively. Ozone was detected at concentrations in the range of 1–2 ppm after treatment, including a catalyst (none before treatment). Since some of the ozone presumably reacted with the VOCs in the photoreactor, this ozone is considered "residual". Such levels of residual ozone produced under the UV_{365}/TiO_2 system might need to be treated before being released into the environment and deserves safety considerations.

UV light at 365 nm does not provide the energy needed to split molecular oxygen (O₂); that is only available at 185 nm. However, under TiO₂ photocatalytic conditions, a variety of reactive oxygen species can be produced, notably including hydroxyl radical and potentially, though indirectly, O₃. Notably, spontaneously produced O₃ was not reported in previous studies on VOC treatment by photocatalysis in the 365 nm/TiO₂ systems. It may be that other mechanisms of O₃ generation play a role in real manure offgas compared to synthetic air mixtures of a few compounds. As known from atmospheric chemistry, O₃ is generated in the presence of NO_x and other VOCs (NO_x photodissociates at <420 nm) [46,47]. The poultry manure suspensions used in this study as the source atmosphere evidently contained many VOCs and possibly NO_x (not measured). Ammonia, NOx, and other VOCs in the manure atmosphere were likely involved [48]. Thus, O₃ formation was possibly a combination of both NO_x and VOC photodissociation plus reactions with OH radicals that were formed in the 365 nm/TiO₂ system [47]. Monge et al. (2010) [49] reported the possibility of O₃ formation from illuminated TiO₂ surfaces. If this is the case, then O₃ becomes an inevitable byproduct in the 365 nm/TiO₂ system treating barn emissions, and it would be difficult to elucidate the specific contribution of UV/TiO₂ and that of O₃ to the overall odor elimination process.

2.2.4. Total Odor Removal

Total odor reduction was analyzed twice. The first measurement included the conversion of VOCs from relatively fresh manure suspension with a strong odor (treatment time 4.8 s; all 24 lamps in use). Odor was reduced by 77% (from 60,312 to 13,615 odor detection thresholds (ODT)). The second measurement was completed with aged manure, which emitted much weaker odors (residence time 5.8 s; all 24 lamps in use), There was basically no odor reduction, i.e., from 684 to 641 ODT, but the odor character changed substantially from "sewage type" odor to "ozone odor." This observation suggests that the smell associated with residual ozone has more impact on total odor measurements at lower initial odor emissions. Ozone residuals may be removed after treatment by an ozone destruction unit for health as well as odor concerns.

3. Materials and Methods

3.1. UV Photolysis and UV/TiO₂ Photocatalysis of Target VOCs in a Synthetic Odorous Air Mixture

3.1.1. Generation of Synthetic Odorous Air Mixture

Nine odorous VOCs commonly cited as key compounds responsible for livestock odor were selected for preparing a synthetic air mixture [2–6]. These include reduced sulfur compounds (methyl mercaptan, ethyl mercaptan, dimethyl sulfide (DMS), butyl mercaptan), VFAs (acetic, propanoic, butyric and isovaleric acid), and *p*-cresol, all very offensive with odor detection thresholds (ODT) at the low ppbv levels (Table 3).

VOCs	ODT ^a in Air	Odor Descriptor		
1003	(ppbv) [50]	Flavornet [51]	LRI [52]	
Methyl mercaptan	1.05	sulfur, gasoline, garlic	rotten cabbage, sulfurous	
Ethyl mercaptan	1.07	N/A	earthy, egg, garlic, onion	
Dimethyl sulfide	2.24	cabbage, sulfur, gasoline	asparagus, cabbage, sulfurous	
Butyl mercaptan	1.41	N/A	diffusive, skunky, sulfurous	
Acetic acid	363	sour	acetic, vinegar	
Propanoic acid	35.5	pungent, rancid, soy	N/A	
Butyric acid	3.89	rancid, cheese, sweat	butter, cheese, musty, oily	
Isovaleric acid	2.45	sweat, acid, rancid	cheese, old hop, old socks, sweaty	
<i>p</i> -Cresol	1.86	medicine, phenol, smoke	medicinal, phenolic, smoky, tarry	

Table 3. Odor characteristics of target odorous VOCs used to pre	pare a synthetic air mixture.
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^a ODT, odor detection threshold, N/A = not available.

Concentrations of target VOCs were generated by a standard gas generation (SGG) system based on permeation technology, as described elsewhere [31,53]. A special air dilution system was assembled and tested to generate a wide range of concentrations.

3.1.2. Photolysis Treatment

A photoreactor was designed as a flow-through reaction chamber and used for the treatment of a synthetic odorous VOC air mixture (Figure 6 and a photo in Figure S9 in Supplemental Materials).

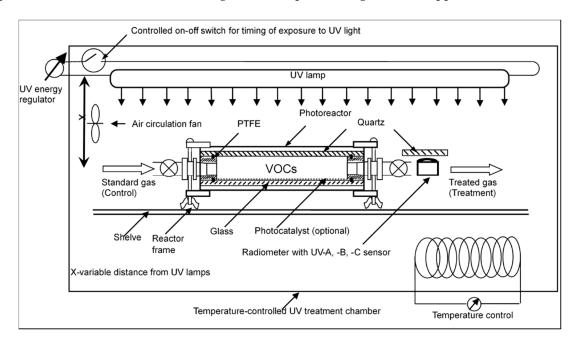


Figure 6. A scheme of the lab-scale UV photoreactor (0.57 L) in a temperature-controlled chamber. The system includes a data acquisition system for (1) UV lamp status and electric voltage and current; (2) UV light intensity; and (3) light intensity controlled with distance "x" between the lamp and treated air.

This reaction chamber was capable of testing the effects of several variables, including UV wavelength, light energy dose, relative humidity, temperature, and the presence of a catalyst. UV dose was measured with a radiometer with UV-A, -B, and -C (a.k.a. "deep" UV) sensors over the controlled treatment time. An on/off switch was used to precisely control the time of UV light-on operation. The chamber temperature was controlled at 25 °C for all the experiments, except when the effect of temperature was tested. The synthetic gas mixture was routed from the SGG system to feed the photoreactor and remained in flow-through mode at a steady-state. The photoreactor was

equipped with two toggle valves so that the photodegradation of static air tests could also be carried out. However, severe VOC adsorption and losses to the reactor surface during initial testing of static air scenarios were observed. Thus, all experiments were completed with dynamic airflows, a more realistic scenario for farm-scale applications. The dynamic airflow configuration was also easier to control per establishing steady-state conditions per the aforementioned sorption and losses. Light penetrated the reaction chamber through a quartz top side. Two sets of six 10 W UV mercury lamps (American UV Co., Lebanon, IN, USA) were used to test the effects of UV wavelength. The first group of lamps had a principal output of characteristic UV bands at 254, 312, and 365 nm, i.e., the typical output of germicidal lamps. The second set of lamps had a significant output in the 185 nm in addition to the 254, 312 and 365 nm bands. These two sets of wavelengths were designated "UV₂₅₄" and "UV₁₈₅₊₂₅₄" ("deep" UV) in this manuscript. The far UV lamps, of fused quartz, emit ultraviolet light with two peaks in the UVC band at 253.7 nm and 185 nm due to the mercury within the lamp, as well as some visible light. Ca. 90% of the UV produced by these lamps is at 253.7 nm, whereas only ca. 10% is at 185 nm [54].

3.1.3. Photocatalysis Treatment

Degussa P25 TiO₂ powder (Degussa, Germany) consisting of 75% anatase and 25% rutile and a (BET) specific surface area of ~50 m² g⁻¹ was mixed in a proportion of 25 mg with 4 mL MeOH. The TiO₂-MeOH suspension was then stirred using an ultrasonic cleaner for 5 min. After that, the suspension was transferred evenly to the bottom glass (0.127 m × 0.178 m) surface (Figure 6) using a thinly-drawn glass tube. The film-coated glass was air-dried at room temperature in a fume hood. Finally, the glass surface was irradiated with UV for 2 h to remove remaining impurities. Each time after UV treatment, photoreactors see-through "cassettes" were cleaned by desorption at high temperatures for future use. Assembled photoreactors were then checked for leaks, flushed with pure air, and connected to SGG. Constant and continuous synthetic VOC mixture flow was maintained and was long enough for adsorption of VOCs to reach equilibrium between the reactor wall, TiO₂ surface, and the standard gas. This was confirmed with periodic gas sampling using solid-phase microextraction (SPME) [55]. UV lamps were used for ~4 h for the photochemical reactions to reach a steady-state.

3.2. UV Dosage and VOC Mass Conversion

The intensity of UV light (*I*) was measured with UV sensors capable of measuring light intensity at single wavelengths of 254, 312, and 365 nm in the experiments on synthetic VOCs mixture treatment. The light energy dose at 254 nm was selected since both sets of UV lamps had a maximum energy output at 254 nm. The UV dose (as energy per volume of treated gas, e.g., J/L) was estimated as below.

Energy used, in Joule, could be calculated from *IAt*, where *I* is the intensity in W cm⁻², A the active area of the reactor in cm², and *t* the time, in s. *I* at 254 nm is what has been used in calculations at the highest level. This was found to be 1.5 mW cm⁻² (0.0015 W cm⁻²). The UV dose is expressed in J/L air treated, or *IAt*/volume, or IA/flow rate, the flow rate in L s⁻¹. The flow rate through the lab unit was 300 mL min⁻¹ (5 mL s⁻¹, or 0.005 L s⁻¹). The TiO₂ coated active area of the reactor was 110 cm² at 0.111 mg TiO₂ cm⁻². Substitution of IA/flow rate for a retention time of 120 s = [0.0015 W cm⁻² × 110 cm²]/0.005 L s⁻¹ = 33 J L⁻¹, or 33 kJ m⁻³. Mass removed (ng) per unit of energy (J) for each target VOC was determined as a product of initial VOC concentration (ng mL⁻¹), % VOCs removal, R (defined in Section 3.4), the photoreactor volume, divided by the dose.

3.3. UV/TiO₂ Photocatalysis of Real Poultry Atmosphere

A larger photoreactor was designed as a flow-through reaction chamber and used for the treatment of a real poultry manure atmosphere [35]. An air-purged liquid manure suspension served to prepare the desired flow-through atmosphere. Fresh manure suspensions were prepared as follows: 4 L of air-dried poultry manure (broiler farms; Ramat David and Alonim, northern Israel) were mixed with 40 L of tap water and stirred manually in a bucket. Large particles were then removed by using a 1 mm plastic mesh, and the rest of the suspension was transferred into a 200 L tank of the flow-through setup (Figure 7A). A new suspension was prepared every several weeks such that the source VOCs atmosphere varied from one experiment to another. A 60 cm long (2.5 L) photoreactor was assembled from a 5 cm diameter quartz tube surrounded by a ring of individually controlled 24 "black" UV lamps (18 W Philips TLD 18W/08; output range between 340 and 400 nm, with a peak at 365 nm; Figure 7B). An aqueous 2% TiO₂ suspension (Anatase form; <10 nm particle size; HOMBIKAT UV 100; Sachtleben Chemie, Germany) was used as the catalyst. A round brush was selected to serve the large surface area for coating. The aqueous 2% TiO₂ suspension was sprayed on the brush and dried using a hairdryer. This configuration was selected to enable light penetration through the hairs and to provide an extensive reacting surface for the flow-through air (Figure 7C).

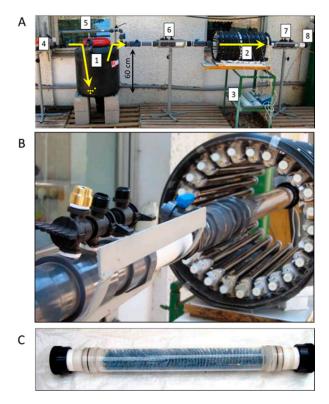


Figure 7. UV/TiO₂ photocatalysis of real poultry atmosphere. (**A**) Pilot-scale setup: 1. A 200 L tank containing 40 L of poultry manure suspension; 2. Lamp cover; 3. UV lamp control board; 4. Compressed air inlet; 5. Manure bypass; 6 and 7. Gas sampling ports (before and after treatment); 8. Exit of treated air. (**B**) A 2.5 L (2" diameter) quartz tube reactor surrounded by individually controlled 24 UV lamps. (**C**) TiO₂-coated brush inside the quartz reactor, shown in (**B**).

Energy used for this reactor is evidently less attractive because of the geometry of the lamp layout. Thus, energy dosage was calculated from the actual irradiation received by the reactor per lamp, as follows: Each lamp distributes its light equally in all directions in cylinder shapes of increasing diameter. Of interest will be the power intensity at the distance of the reactor to the nearest light. This power intensity will be distributed over a cylinder of 0.1375 m radius (distance from lamp to the reactor) and 0.6 m (length of the lamp). Irradiated area would then be $2\pi \times 0.1375 \times 0.6 = 0.52 \text{ m}^2 = 5200 \text{ cm}^2$. The input radiation intensity will be $18 \text{ W}/(5200 \text{ cm}^2) = 0.0035 \text{ W cm}^{-2}$. The radiation received will be over the projected area of the reactor = $0.6 \times 0.05 \text{ m} = 0.03 \text{ m}^2 = 300 \text{ cm}^2$. Irradiation received by the reactor per lamp = $300 \times 0.0035 \text{ W} = 1.05 \text{ W}$. Considering output lamp efficiency of ca. 35%, the irradiation received by the reactor) is not easily determined, and this would increase the effective values of the energy input per volume of air treated. The results for this reactor have been used mainly

to consider some practical aspects and how well real manure odors could potentially be removed rather than determine energy requirements.

Oil-free compressed air was used to purge the manure and flow through the system. Air sampling ports were installed before and after the reactor and included ports for SPME (VOCs), Kitagawa colorimetric tubes (NH₃ and O₃), and Tedlar bags (odor). The effects of energy dose were tested by manipulating either treatment time (controlled by flow rate) or light intensity (controlled by the number of lamps operated). The system was operated outside at ambient summer day temperatures (33 to 35 °C). The reactor itself was heated from the UV lamps during operation such that the air temperature at the exit of the reactor was several degrees higher than the ambient temperature. The RH of the flowing air (purged through manure suspension) was always near saturation. Before taking measurements, the setup was operated for 1 h of flow-through of the manure atmosphere. Then, lights turned on for 10 min, and measurements started.

3.4. Sampling and Analyses of Odorous VOCs and Odor

The effectiveness of treatment was defined as the percent conversion and assessed as follows:

$$R = (Control-Treatment)/Control \times 100$$
(1)

where *R* is the percent conversion (or percent removal);

Control, Treatment = measured gas or odor concentrations for the untreated and treated gas, respectively.

Positive values of *R* signify removal (or conversion) while negative *R* signifies compound generation.

An analytical method was developed for quantification of VOCs using SPME and gas chromatography–mass spectrometry (GC-MS) [55]. Carboxen/polydimethylsiloxane (CAR/PDMS) 85 μ m SPME fibers (Supelco), were used, and 5-min gas sampling time was selected based on the optimization of SPME conditions for target odorous VOCs. Untreated (control) and treated air was sampled and analyzed in triplicate to estimate the % conversion of target VOCs.

VOCs from real manure atmosphere was sampled for 30 min on a 50/30 µm divinylbenzene (DVB)/CAR/PDMS SPME (Supelco) and analyzed on a GC–MS system (GCD G1800B, Hewlett Packard) equipped with a 30 m × 0.25 mm ID capillary column (Rt-bDEXsm; Restek) [9]. Specific VOCs were identified using two criteria: (1) matching of observed retention times with those of pure compounds run as standards; (2) matching mass spectra of unknown compounds using ChemStation (version D.00.00.38) from the Agilent and National Institute for Standards and Technology 98 MS spectral library. If no standard existed, identifications were arbitrarily made for matching quality \geq 70% [9,18]. Identified compounds were semi-quantified based on peak area counts obtained by the integration of MS response with ChemStation. Untreated (before entering the reactor) and treated air (exiting the reactor) were sampled and analyzed in duplicates to estimate the % conversion of VOCs. Kitagawa colorimetric gas detection tubes and sampling pump system were used to measure concentrations of NH₃ (tubes range 5–260 ppm) and ozone (tube range 0.025–3 ppm) (Komyo Rikagaku Kogyo K.K., Kanagawa, Japan). Monitoring O₃ could provide additional insight into the contribution of three processes that potentially were involved: UV photocatalysis, UV photolysis, and UV-induced ozonation.

Odor reduction was evaluated by forced-choice dynamic olfactometry. Air samples were collected with 10 L (Iowa, USA) or 60 L (ARO, Israel) Tedlar bags and analyzed within 24 h on AC'SCENT model (AC'SCENT International, St. Croix Sensory Inc., Stillwater, MN, USA) following ASABE method using four trained panelists (Iowa, USA) or on Odile 2510 (Odotech Inc., Canada) [56], using six trained panelists (ARO, Israel). Detection thresholds were calculated following the ASTM [57], Iowa State, or following the European standard EN13725 [58].

4. Conclusions

The following conclusions were drawn:

- (1) Experiments confirmed that it is feasible to substantially remove odorous VOCs with both photolysis and photocatalysis (synthetic VOCs air mixture) or photocatalysis (real manure atmosphere) during reaction times of only seconds.
- (2) For synthetic VOCs mixtures: (I) The treatment effectiveness of four treatment options followed an order of $UV_{185+254} + TiO_2 > UV_{254} + TiO_2 > UV_{185+254}$; no catalyst > UV_{254} ; no catalyst. (II) Significant percent conversion (*R*) of VOCs (>80%) and linear dependence on UV dose was achieved when light energy was >60 J L⁻¹. Up to ~80% of odor removal was also observed. (III) Deep UV ($UV_{185+254}$) improved *R*, particularly when photolysis was the primary treatment. (IV) The use of photocatalyst (TiO₂), especially at deep UV, resulted in increased *R* for all VOCs and VFAs particularly, whose concentrations increased from reaction intermediates. Still, the effect of catalysts and deep UV should be considered independently. (V) Mass conversion rate (mass per energy) of *p*-cresol, a characteristic offensive barn odor compound (78.8–111 ng J⁻¹) among all nine odorous VOCs. (VI) No apparent effects of RH on *R* were observed. However, a significant decrease in VOC mass removed was observed with high RH. (VII) No apparent effects of air temperature on *R* were observed for *p*-cresol and most of the VFAs. An apparent increase of both *R* and mass converted was observed for mercaptans with a temperature increase to 25 °C.
- (3) For real manure atmosphere: (I) between ~80% and 100% removal of target VOCs at a treatment time of at least ~6 s was observed. (II) Ammonia removal was not effective. (III) Odor removal of 77% was observed for emission from fresh odorous manure, but no odor removal was detected at low emission from aged manure. Ozone was generated with photocatalysis. The determination of ozone contributions to the overall treatment is warranted.

Supplementary Materials: The following are available online at http://www.mdpi.com/2073-4344/10/6/607/s1, Figure S1: Effect of RH (%) on Part A) percent conversion; Part B) mass removed (ng) of target odorous VOCs and treatment with $UV_{185+254} + TiO_2$. *Experimental conditions*: light intensity at 254 nm, 312 nm and 365 nm was 1.5, 0.230 and 0.084 mW cm⁻², respectively; 25 mg TiO₂; 400 mL min⁻¹ airflow; treatment time = 28 s; CAR/PDMS 85 µm; 5 min sampling time; T = 25 °C. Figure S2: Effect of RH (%) on Part A) percent conversion; Part B) mass removed (ng) of target odorous VOCs treatment with $UV_{185+254}$, no catalyst. *Experimental conditions*: light intensity at 254 nm, 312 nm and 365 nm was 1.5, 0.230 and 0.084 mW cm⁻², respectively; 25 mg TiO₂; 400 mL min⁻¹ airflow; treatment time = 28 s; CAR/PDMS 85 μ m; 5 min sampling time; T = 25 °C. Figure S3: Effect of RH (%) on Part A) percent conversion; Part B) mass removed (ng) of target odorous VOCs treatment with UV254 + TiO2. Experimental *conditions*: light intensity at 254 nm, 312 nm and 365 nm was 1.5, 0.230 and 0.084 mW cm⁻², respectively; 25 mg TiO₂; 400 mL min⁻¹ airflow; treatment time = 28 s; CAR/PDMS 85 μ m; 5 min sampling time; T = 25 °C. Figure S4: Effect of RH (%) on Part A) percent conversion; Part B) mass removed (ng) of target odorous VOCs treated with UV254, no catalyst. Experimental conditions: light intensity at 254 nm, 312 nm and 365 nm was 1.5, 0.230 and 0.084 mW cm⁻², respectively; 25 mg TiO₂; 400 mL min⁻¹ airflow; treatment time = 28 s; CAR/PDMS 85 μ m; 5 min sampling time; T = 25 °C. Figure S5: Effects of air temperature on Part A) percent conversion; Part B) mass removed (ng) of target odorous VOCs treated with UV₁₈₅₊₂₅₄ + TiO₂. Experimental conditions: light intensity at 254 nm, 312 nm and 365 nm was 1.5, 0.230 and 0.084 mW cm⁻², respectively; 25 mg TiO₂; 400 mL min⁻¹ airflow; treatment time = 28 s; CAR/PDMS 85 μ m; 5 min sampling time; RH = 30%. Figure S6: Effects of air temperature on Part A) percent conversion; Part B) mass removed (ng) of target odorous VOCs treated with UV₁₈₅₊₂₅₄, no catalyst. Experimental conditions: light intensity at 254 nm, 312 nm and 365 nm was 1.5, 0.230 and 0.084 mW cm⁻², respectively; 25 mg TiO₂; 400 mL min⁻¹ airflow; treatment time = 28 s; CAR/PDMS 85 μ m; 5 min sampling time; RH = 30%. Figure S7: Effects of air temperature on Part A) percent conversion; Part B) mass removed (ng) of target odorous VOCs treated with UV_{254} + TiO₂. Experimental conditions: light intensity at 254 nm, 312 nm and 365 nm was 1.5, 0.230 and 0.084 mW cm⁻², respectively; 25 mg TiO₂; 400 mL min⁻¹ airflow; treatment time = 28 s; CAR/PDMS 85 μ m; 5 min sampling time; RH = 30%. Figure S8: Effects of air temperature on Part A) percent conversion; Part B) mass removed (ng) of target odorous VOCs treated with UV254, no catalyst. Experimental *conditions*: light intensity at 254 nm, 312 nm and 365 nm was 1.5, 0.230 and 0.084 mW cm⁻², respectively; 25 mg TiO_2 ; 400 mL min⁻¹ airflow; treatment time = 28 s; CAR/PDMS 85 μ m; 5 min sampling time; RH = 30%. Figure S9: Flow-through photoreactor used for lab-scale UV treatment of odorous VOCs at Iowa State University. The reactor walls in contact with VOCs are made of Teflon, quartz, and glass. Table S1: $UV_{185+254} + TiO_2$: summary of mass removal rates, measured gas concentrations in UV-treated gas, and percent VOC reduction. Table S2: $UV_{185+254}$: summary of mass removal rates, measured gas concentrations in UV-treated gas, and percent VOC reduction. Table S3: UV_{254} +TiO₂: summary of mass removal rates, measured gas concentrations in UV-treated gas, and percent VOC reduction. Table S4: UV_{254} : summary of mass removal rates, measured gas concentrations in UV-treated gas, and percent VOC reduction. Table S5: $UV_{254+185}$ + TiO₂. Linearity of percent conversion (y) and measured light energy (x) dosage at 254 nm. Table S6: Reproducibility of the effect of light energy dose on UV treatment: ranges of RSDs (%). Table S7: Reproducibility of the effect of relative humidity on UV treatment: ranges of RSDs (%).

Author Contributions: Conceptualization, J.A.K. and Y.L.; methodology, J.A.K., Y.L., U.R., X.Y., S.Z., S.J.H., and R.A.; validation, J.A.K., J.v.L., Y.L., and W.S.J.; formal analysis, X.Y., J.A.K., J.v.L., Y.L. and W.Z.; investigation, X.Y. and S.Z.; resources, J.A.K., W.S.J., S.J.H. and J.Z.; writing—original draft preparation, X.Y. and J.A.K.; writing—review and editing, J.A.K., J.v.L., W.S.J. and Y.L.; visualization, X.Y.; supervision, J.A.K.; project administration, J.A.K. and Y.L.; funding acquisition, J.A.K., Y.L., U.R., J.Z. and W.S.J. All authors have read and agreed to the published version of the manuscript.

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