

1        **Quality Assured Measurements of Livestock Building**  
2                    **Emissions: Part 3. Odor Concentrations**

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26  
27        **ABSTRACT**

28        Standard protocols for sampling and measuring odor emissions from livestock buildings  
29        are needed to guide scientists, consultants, regulators, and policy makers. A federally  
30        funded, multi-state project has initiated field studies in six states to measure emissions of

31 odor, PM<sub>10</sub>, TSP, hydrogen sulfide, ammonia, carbon dioxide, methane and nonmethane  
32 hydrocarbons from swine and poultry production buildings. This paper will focus on the  
33 intermittent measurement of odor concentrations at identical pairs of buildings in each  
34 state. Documented principles used in air pollution monitoring at industrial sources were  
35 applied in developing the EPA-approved quality assurance project plan for this project.  
36 Since the ventilation air exhaust capacity of the mechanically ventilated livestock  
37 buildings are divided among 4 to 75 exhaust fans, air is sampled from multiple locations  
38 for odor analysis every two weeks over a 15-month sampling period. Air is collected  
39 from the pig and poultry barn in small (10 to 50 L) Tedlar bags through the gas sampling  
40 system located in the instrument trailer housing the gas and dust analyzers. The samples  
41 are analyzed within 24 hours by a dynamic dilution forced-choice olfactometer (a dilution  
42 apparatus). The olfactometers (AC'SCENT International Olfactometer, St. Croix  
43 Sensory, Stillwater, MN) used by all participating laboratories meets the olfactometry  
44 standards in the United States and Europe.<sup>1,2</sup> Eight trained panelists at each laboratory  
45 measures detection thresholds along with intensity. This paper will discuss the protocols  
46 for collecting and analyzing odor samples to minimize standard variations between  
47 samples and laboratories. Preliminary odor emission data from one of the six sites yields  
48 values within the reported literature values for swine gestations buildings.

49

50 **Keywords:** air quality, detection threshold, emissions, emission factors, livestock  
51 housing, nuisance, odor, olfactometry, quality assurance, sampling.

52

## 53 **IMPLICATIONS**

54 The management of air pollutants is the next major manure management issue that U.S.  
55 agriculture face. Odor discussed in this article is associated with concentrated animal  
56 feeding operations (CAFOs) can create neighborhood nuisance, animal or human health  
57 concerns, or non-compliance with state or federal regulations.<sup>3</sup> Currently, an assessment  
58 of the true impact of odor is limited by the lack of reliable data on emission rates. The  
59 project goal is to determine baseline emission rates for six types of animal confinement  
60 buildings and evaluate the differences in emissions due to geographical region, season of  
61 year, building design, growth cycle of the animals, and building management. To date,

62 this study is the most comprehensive study of air quality in livestock buildings in the U.S.  
63 Information from this research will provide producers, technical assistance providers,  
64 regulators, and compilers of emission inventories with accurate information.

65

## 66 **INTRODUCTION**

67 Livestock and poultry producers in the United States are becoming increasingly  
68 concerned over the odors and gases that are generated and emitted from their animal  
69 operations. Odors and gas emissions from animal production sites are impacting  
70 producers in a variety of ways. Complaints from neighbors are on the increase. Local  
71 units of government (counties and townships) have or are considering the establishment  
72 of setback requirements from rural residences and livestock operations to prevent odor  
73 and other nuisance complaints. State and federal regulatory agencies have begun to  
74 enforce existing or enact new air standards to address these odor issues.

75 Because of these growing concerns there is an urgent need to determine odor,  
76 gas, and particulate matter emissions levels from animal production sites, such as the  
77 buildings, associated manure storage units, open lots, and on-farm outdoor feed storages  
78 areas. Emissions levels need to be known so producers and others can determine which  
79 sources/processes are the major contributors. Individuals can then develop an air  
80 emission strategy for their operation. Unfortunately, quantifying air emissions from  
81 animal agriculture is a complex process. First, the complexity arises from the multitude  
82 and variety of individual sources responsible for emissions, the extreme variability of  
83 these emissions, and the variety of gaseous components being emitted. Secondly, the  
84 method(s) used to collect emission data from the variety of sources has not been  
85 standardized and involves the measurement of both the concentrations of the contaminant  
86 and the airflow rate from the source. Few researchers and engineers have taken on the  
87 task of measuring odor and/or gas emission rates because of these and other difficulties.

88 Aerial pollutants of particular interest in livestock buildings are ammonia (NH<sub>3</sub>),  
89 hydrogen sulfide (H<sub>2</sub>S), volatile organic compounds (VOC), and particulate matter  
90 (PM<sub>2.5</sub>, PM<sub>10</sub>, and TSP). Odor contributes to nuisance experienced in areas surrounding  
91 livestock facilities. Methane (CH<sub>4</sub>) and carbon dioxide (CO<sub>2</sub>) emissions are considered to

92 be important greenhouse gases. However, vegetation provides a substantial sink for CO<sub>2</sub>  
93 and the primary reason for measuring CO<sub>2</sub> is to assess building ventilation.

94 In 2002, the U.S. government initiated multi-state collaborative emission studies  
95 of aerial pollutants from livestock production. The USDA funded a 6-state project  
96 entitled “Aerial Pollutant Emissions from Animal Confinement Buildings” (APECAB)  
97 which is quantifying and characterizing baseline emissions of odor, NH<sub>3</sub>, H<sub>2</sub>S, PM<sub>10</sub>, and  
98 TSP from four types of swine buildings and two types of poultry buildings. The  
99 influences of ventilation, animal weight, humidity, temperature, and manure management  
100 on these emissions will also be evaluated. The APECAB study (Jacobson and Heber, co-  
101 PIs) is a collaboration of land-grant universities in Indiana, Iowa, Minnesota, Illinois,  
102 North Carolina, and Texas. The study is utilizing common instrumentation and protocol.  
103 At each measurement site, a mobile instrument trailer is stationed between two identical  
104 or nearly identical, mechanically ventilated, confined animal production buildings and  
105 emission measurements are quasi-continuous. The trailer houses a gas sampling system  
106 (GSS), gas analyzers, environmental instrumentation, a computer, data acquisition  
107 system, controller units for the real-time PM monitors, calibration gas cylinders, and  
108 supplies and equipment needed for the study. Gas concentrations are measured at the air  
109 inlets and outlets of each building while simultaneously monitoring total building airflow  
110 rates. Odor samples are taken biweekly to determine odor emissions. Emission rates are  
111 calculated by multiplying concentration differences between inlet and outlet air by  
112 building airflow rates.<sup>4</sup>

113 The 15-month sampling duration for the APECAB project assures that long-term  
114 emissions and annual emission factors can be fully characterized. Long-term  
115 measurements allow the recording of variations in emissions due to seasonal effects,  
116 animal growth cycles, and diurnal variations. The purpose of this four-part series is to  
117 describe how well-established principles of quality control and quality assurance were  
118 applied to emission measurements at livestock buildings to develop a common protocol.  
119 Parts 1-4 address gas, particulate matter, and odor concentrations, and airflow rate,  
120 respectively. This paper addresses odor concentration measurements.

121

122 **MATERIALS AND METHODS**

123 **The Sense of Smell**

124 The sense of smell is complex. The basic anatomy of the human nose and olfactory  
125 system is well understood. Odorous compounds are detected in a small region known as  
126 the olfactory epithelium located high and in the rear of the nasal cavity. The olfactory  
127 epithelium contains millions of neurons, the signaling cells of sensory systems, with hair  
128 like sensors called cilia. The cilia extend outward and are in direct contact with the  
129 nearby air. In turn each neuron is connected to the olfactory bulb through fibers called  
130 axons. The olfactory bulb connects to the olfactory cortex and other parts of the brain.<sup>5</sup>

131 Odors evoke a wide range of physiological and emotional reactions. Different  
132 people can have very different reactions to the same odor. Odors can be either energizing  
133 or calming. They can stimulate very strong positive or negative reactions and memories.  
134 Aromatherapy, which is becoming available, illustrates how important smells can be to  
135 people. The power, complexity, and our limited understanding of the sense of smell make  
136 olfaction a challenging field.

137 Most odors are a mixture of many different gases at extremely low  
138 concentrations. The composition and concentrations of the gas mixtures affects the  
139 perceived odor. To completely measure an odor, each gas would need to be measured.  
140 Some odorous gases can be detected (smelled) by humans at very low concentrations  
141 (Table 1). The fact that most odors are made up of many different gases at extremely low  
142 concentrations makes it very difficult and expensive to determine the exact composition  
143 of the ambient odor.

145 **Odor Measurements**

148 There are two general approaches used to measure odor, either measure individual  
149 gas concentrations or use a sensory method such as olfactometry. Both approaches have  
150 strengths and weaknesses. Future developments will hopefully close the gap between the  
151 two approaches. The specific individual gaseous compounds in an air sample can be  
152 identified and measured using a variety of sensors and techniques. The results can be  
153 used to compare different air samples. With good sensors and proper techniques, valuable

154 information about the gases that emanate from a source can be collected and evaluated.  
155 Gas emission rates and control techniques can be compared rigorously. Regulations can  
156 be established to limit individual gas concentrations. However, the gas measurement  
157 approach has some weaknesses when used to measure and control odors. The greatest  
158 weakness of the gas measurement approach is that there is no known relationship  
159 between the specific gas concentrations in a mixture and its perceived odor.<sup>6</sup> As a result,  
160 regulations based on gas concentrations may reduce specific gas emissions and  
161 concentrations but not adequately address the odors sensed by people downwind of a  
162 source.

163         Some scientists have proposed using "indicator" gases to quantify livestock odors.  
164 Hydrogen sulfide and ammonia are among the most common chemicals proposed.  
165 Unfortunately, hydrogen sulfide and ammonia concentrations are not correlated to  
166 livestock odor.<sup>7-11</sup> Yashuhara (1980) found that a mixture of eleven compounds strongly  
167 resembled the quality of solid swine manure.<sup>12</sup> Livestock odors consist of many gases at  
168 extremely low concentrations, which are very difficult and expensive to measure.  
169 Measuring some of the gases may not be enough to describe the odor. Research and  
170 development of new, better, lower cost sensors is ongoing. Electronic noses, which use  
171 electronic sensors to measure a select number of chemical compounds, are being used in  
172 some industries for quality control. Most studies indicate that the output of electronic  
173 noses does not correlate with livestock odors however one study suggests that  
174 technological developments may make it possible in the future.<sup>13-16</sup>

175         Olfactometry, the most common sensory method, uses trained individuals and  
176 standardized procedures to measure odor levels and describe odors. The key advantage of  
177 olfactometry is the direct correlation with odor and its use of the human's highly sensitive  
178 sense of smell. Olfactometry also has the advantage that it analyses the complete gas  
179 mixture so that contribution of each compound in the sample is included in the analysis.  
180 There are different olfactometry techniques. Data collected by different techniques can be  
181 neither combined nor directly compared.

182         McFarland (1995) reviewed many of the current olfactometry techniques being  
183 used for odor measurement and concluded that dynamic forced-choice olfactometry  
184 appears to be the most accepted method.<sup>17</sup> Olfactometry suffers from a lack of precision

185 compared to some of the sophisticated chemical sensors available. The lack of precision  
186 in olfactometry is due in part to the variability in each person's sense of smell and their  
187 reaction to an odor. Also, olfactometry does not identify the individual compounds that  
188 make up the odor. Even though olfactometry has limitations it still is the best technique  
189 available for directly measuring odors at this time. Progress is being made to model  
190 population responses to odor concentrations.<sup>18</sup>

191

### 192 **Dynamic, Triangular, Forced-Choice Olfactometer**

193 The six states in the APECAB project will use a dynamic, triangular, forced-choice  
194 olfactometer in their odor laboratory to determine detection threshold concentrations. The  
195 unit being used was developed in cooperation with consultants with extensive  
196 olfactometry laboratory experience. It is designed to be operated in accordance with  
197 ASTM Standard E679-91 and proposed European Standard ODC 543.271.2:628.52.<sup>2,17</sup> .  
198 A chemical calibration of the olfactometer's airflow rate is done at least once at all odor  
199 laboratories using several concentrations of isobutylene and a PhotoVac<sup>TM</sup> model #2020  
200 PID detector.

201 Standardized procedures and 4 hours of panelist training are used to achieve  
202 repeatable olfactometer results. Panelists are required to follow the rules listed in Table 2.  
203 The standard procedures and panelist rules help panelist's use their sense of smell to  
204 obtain consistent results and develop a professional attitude to their work. Odor panel  
205 sessions are limited to approximately 3 hours to avoid odor fatigue and help keep the  
206 panelists focused on proper sniffing technique. Panelists are trained to use proper  
207 sniffing (breathing) techniques to increase the contact between the air sample and their  
208 olfactory epithelium. A dynamic, triangular, forced-choice olfactometer presents three air  
209 streams to the trained panelists. One of the air streams is a mixture of non-odorous air  
210 and an extremely small amount of odorous air from a sample bag. The other two air  
211 streams have only non-odorous air. Panelists sniff each air stream and are forced to  
212 identify which air stream is different (i.e., has some odor) than the other two non-odorous  
213 air streams. Initially panelists must guess which air stream is different because the  
214 amount of odorous air added is below the detection threshold. In steps, the amount of  
215 odorous air added is doubled until the panelist correctly recognizes which air stream is

216 different. The detection threshold is the non-odorous airflow rate divided by the odorous  
217 airflow rate when the panelist correctly recognizes which air stream is different. A panel  
218 of 8 trained people is normally used to analyze each odor sample. The panel's average  
219 (geometric mean) concentration is reported and used in statistical analysis.

220 Panelists are screened to find people with a "normal" sense of smell. Even with  
221 training and a normal sense of smell panelists have a great deal of variability in their  
222 ability to determine the detection threshold of an air sample. It is known that sense of  
223 smell is normally distribution in the general population. A small percentage of  
224 individuals are either hypersensitive (able to detect odors at very low concentrations) or  
225 anosmic (unable to detect odors). A majority of people falls in the "normal" range and  
226 people from this group are selected as panelists. To ensure panelists maintain their  
227 sensitivity, the detection threshold of a n-butanol sample that is presented to the panelist  
228 during each odor session must be within the range of 20 to 80 ppmv.

229 One European odor unit (EOU) is defined as the amount of odorant at the panel  
230 detection threshold (DT) and is dimensionless. However, the DT of a sample is often  
231 expressed as odor units per cubic meter ( $\text{OU}/\text{m}^3$ ) for calculation convenience of odor  
232 emission.<sup>2</sup> If this convention is followed, then odor emission rates ( $\text{OU}/\text{sec}$ ) from a  
233 livestock building is the product of the ventilation airflow rate ( $\text{m}^3/\text{s}$ ) through the barn  
234 and the odor concentration ( $\text{OU}/\text{m}^3$ ) in the exhaust air.

235

### 236 **Odor Emissions from Livestock Buildings**

237 Klarenbeek (1985) measured odor emissions from pig facilities in The Netherlands.<sup>21</sup>  
238 The measured values ranged from 1.01 OU/pig place/sec in a partially slatted pig barn  
239 (70% solid floor?) to 11.15 OU/ pig place/sec in a fully slatted floor barn with pit  
240 ventilation. Emissions were found to be seasonal with levels during winter significantly  
241 lower than in summer. Verdoes and Ogink (1997) also measured odor from "low  
242 ammonia emitting pig barns" in The Netherlands.<sup>22</sup> Using a calibration fan, they found  
243 emission rates were between 9 and 12 OU/pig place/sec for dry sows, 31 and 40 OU/pig  
244 place/sec for farrowing sows, 3 to 8 OU/pig place/sec for weaners, and 12 to 16 OU/pig  
245 place/sec for finishers under a low pH food (?) ration. Hartung *et al.* (1998) measured  
246 odor emission rates in a gestating sow and a finishing barn in Germany and found that



247 they varied from 16 to 495 OU/livestock unit/sec.<sup>23</sup> A distinct diurnal variation was  
248 observed in the odor emission that was probably due to the changing ventilation rates  
249 during the day. Jiang and Sands (1998) found odor emission levels from several  
250 Australian naturally ventilated broiler facilities ranging from 3.1 to 9.6 OU/m<sup>3</sup>/ m<sup>2</sup>/sec.<sup>24</sup>

251 In the United States, Lim et al., (2001) reported the overall mean emission rate of  
252 34 OU/animal unit/sec (1.8 OU/m<sup>2</sup>/sec).<sup>25</sup> Heber *et al.* (1999) reported odor emissions of  
253 5.3 to 36.2 OU/min/animal unit (0.8 to 5.4 OU/m<sup>2</sup>/sec) from pig finishing barns with  
254 shallow gutters that were recharged with lagoon water.<sup>26</sup> Heber *et al.* (2002) reported the  
255 average odor flux emissions of 1.72 OU/m<sup>2</sup>/sec from a facultative swine lagoon stratified  
256 by surface aeration.<sup>27</sup> Jacobson *et al.* (1999) reported on odor emissions from a variety of  
257 animal production facilities in Minnesota.<sup>28</sup> The variation in building emission rates  
258 ranged from 1 to 30 OU/m<sup>2</sup>/sec. Also in Minnesota, Zhu *et al.* (2000) reported on  
259 daylong monitoring of odor from different poultry and livestock facilities.<sup>29</sup> A pig  
260 nursery barn had the highest one time odor emission rate (48 OU/m<sup>2</sup>/sec) while other pig  
261 production facilities monitored (gestation, farrowing and finishing) as well as a broiler  
262 building had emission rates lower than 10 OU/m<sup>2</sup>/sec for most of the day. Stowell et al.  
263 (2002) reported lower (by approximately 28 OU/m<sup>2</sup>/sec) odor emissions from a prototype  
264 high-rise<sup>TM</sup> compared to a more conventional deep-pit finishing swine facilities in Ohio.<sup>30</sup>

### 265 **APECAB Odor Measurement Protocols**

266 For determining emission factors for the APECAB project, odor samples are collected  
267 from the ventilation inlet (or ambient air) and outlet locations from each building.  
268 Samples are taken directly from the sampling manifold exhaust system in the trailer.  
269 Samples are collected using 0.05 mm thick, 10-L to 50-L Tedlar bags equipped with  
270 single polypropylene fittings. New bags are used for each sample collection on biweekly  
271 basis.

272 The Tedlar bags are attached to a port immediately downstream of the sampling  
273 pump (Figure 1) and allowed to fill under the pressure created by the sampling pump.  
274 During odor sampling the automatic sampling of the data acquisition (DAQ) system is  
275 interrupted but gas monitoring of the selected location (sample line) continues. The  
276 location in the building are manually selected using the LabView<sup>®</sup> data program. The

277 Tedlar bag is filled 1/3 full for preconditioning after at few minutes of equilibrium time at  
278 a given location. The preconditioning of Tedlar bag with the sampled air minimizes the  
279 affects of adsorption to bag walls and increases the sample recovery. The equilibrium  
280 time is used to assure that a representative sample is collected from a given sampling line.  
281 The bag is then emptied and filled. Duplicate samples are taken at an inlet location  
282 (background) and in triplicate at two exhaust locations (one per building) for a total of 8  
283 samples at each state research sites.

284         These samples will be evaluated for detection threshold (DT) within 30 hours of  
285 collection using the same type of olfactometer (AC'SCENT® International Olfactometer,  
286 St. Croix Sensory, Inc., MN) in the respective states. All machines meet the CEN  
287 performance standard for precision and accuracy using a revised protocol for the St.  
288 Croix Sensory olfactometer. In addition to dilutions to threshold concentrations, panelists  
289 also determine intensity at full strength.

290         Limited information is available on the diurnal patterns of odorous gas emissions.  
291 Because odor emissions cannot be measured continuously and the cost of odor  
292 measurements are significant, decisions must be made on when to take odor samples. In  
293 the cases of other gas emissions the key element is the average emissions over the course  
294 of a day or year. In the case of odor, it is unclear if measurements should be taken to  
295 assess the average or peak emissions. Currently no “time of odor sampling” criterion is  
296 being used. As the project develops and more emission data from the other gases is  
297 determined efforts will be made to collect both the “peak” and “average” odor emissions  
298 based on “peak” and “average” emissions of the other gases. Timing of odor sampling to  
299 attain this information will be varied among sites. Collecting the air samples in the trailer  
300 through the air measuring lines reduces the risk of sampling and human error due to  
301 working outside the exhaust fans in potential weather extremes. Collecting samples from  
302 inside the building is not advisable because of animal disturbance, which would probably  
303 increase the odor emission.

304

305 **RESULTS AND DISCUSSION**

306 The 2.5 year APECAB project was begun in the fall of 2001 with the initial year  
307 dedicated to equipment purchases and setup, protocol development, quality assurance and  
308 control, and startup. Data collection at the six different sites began in the fall and early  
309 winter of 2002. Odor collection and analysis is being done on a biweekly basis.

310

311 **Preliminary Results from the Minnesota Gestation Barns**

312 The collection of gas, particulate matter, and odor concentrations and emission data from  
313 the swine gestation site shown schematically in Figure 2 was started in late September of  
314 2002 in Minnesota. The buildings are oriented N-S and spaced 30 ft (22.9 m) apart. The  
315 roofs of the buildings have a 4:12 slope. Each building is 254 ft × 48 ft. (186.0 m × 30.2  
316 m) and will house about 630 sows in six rows of crates. Manure is collected in a shallow  
317 pull-plug pits beneath the slatted floor for one week. Each week the pull plug is removed  
318 and liquid manure is allowed to flow to the first stage storage basin. The shallow pits are  
319 recharged with liquid from the second stage manure storage unit after the weekly manure  
320 removal.

321 The barn is tunnel-ventilated. Minimum ventilation air enters the room from the  
322 attic through evenly spaced gravity baffled ceiling air inlets. Mild and summer ventilation  
323 air flows through evaporative cooling cells in the south end wall opposite the fans. There  
324 are five 48-in diameter and one 36-in diameter Aerovent™ belt-driven exhaust fans in the  
325 north end wall. The one 36-in fan operates continuously and the 48-in fans are staged to  
326 operate as room temperature increases.

327 The two gestation barns are part of a 1400 sow farrowing operation that produces  
328 weaned piglets. Sows from the farrowing barn are brought into the west  
329 breeding/gestation barn for breeding purposes. Some sows are relocated into the east barn  
330 to remain during their 115-day gestation cycle before returning to the farrowing barn.  
331 Feed rations during the gestation cycle remain constant. Feed consumption by each sow  
332 is managed individually depending on her physical body condition.

333 Odor data collection started during the last week of September, 2002 at the  
334 Minnesota site. As described previously, samples were collected during the day  
335 (Tuesday) and analyzed at the University of Minnesota Olfactometry laboratory the next

336 day (Wednesday). Table 3 lists preliminary odor concentration and emission data that  
337 were collected at this site on Oct. 8, 2002 and Nov 5, 2002. The two barns, identified as  
338 gestation and breeding (Figure 2), are of similar same size but the breeding barn houses  
339 about 110 less animals. The ventilation rates in both barns decreased from the October to  
340 the November sampling period since the outside temperatures dropped and the exhaust  
341 fans are temperature-controlled. Odor concentrations were lower in the October  
342 compared to the November levels since airflow rates were higher. Even though odor  
343 concentrations inside barns increased in November, the odor emissions were smaller than  
344 the October emission rates due to the reduction in the ventilation airflow rates in the  
345 barns. These preliminary emission rates fall within the previously stated ranges of odor  
346 emissions for other pig facilities. This project will produce concentration and emission  
347 values over a full year of operation, covering seasonal and other variations seen in animal  
348 production whereas previous studies only looked at emission over a shorter time span.

349

## 351 **CONCLUSIONS**

352 The results of the APECAB research study will provide animal producers, regulators,  
353 animal building designers and consultants with much needed data on the emissions of  
354 important air pollutants such as odor, that are emitted from swine and poultry  
355 confinement buildings. These findings will extend current research emission data to  
356 include seasonal, animal weight, manure management, and geographic effects. This  
357 information will be useful to government officials in developing science-based  
358 regulations for odor, gas, and dust emissions from these facilities as well as building  
359 consultants and air dispersion modelers to reduce the impact these sources have on  
360 neighbors and the environment.

361

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475 information about the APECAB project can be found at:

476 <http://manure.coafes.umn.edu/apecab/index.html>.

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**TABLES**

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481 **Table 1.** Odor threshold for select chemicals often found in livestock odors.

<b>Chemical</b>	<b>Odor Threshold (ppbv)</b>
Aldehydes	
Acetaldehyde	210
Propionaldehyde	9.5
Volatile Fatty Acids	
Acetic acid	1000
Propionic acid	20000
Butyric acid	1
Nitrogen containing	
Methylamine	21
Dimethylamine	47
Trimethylamine	0.21
Skatole	19
Ammonia	46800
Sulfur containing	
Methanethiol	2.1
Ethanethiol	1
Propanethiol	0.74
t-Butylthiol	0.09
Dimethyl sulfide	1
Hydrogen sulfide	7.2

482 Adapted from<sup>4</sup>.

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486 **Table 2.** Rules for odor panelists as part of quality assurance and quality control.

487

#	Panel Rules
1	Must be free of colds or other physical conditions affecting the sense of smell.
2	Must not smoke or use smokeless tobacco.
3	Must not chew gum, eat, or consume coffee, tea or beverages for at least one hour prior to odor panel work.
4	Must not eat spicy foods for at least six hours prior to odor panel work.
5	Must be "fragrance-free" by not using perfume, cologne, deodorant or scented aftershave, shampoo, or hand lotion the day of odor panel work.
6	Must not consume alcohol for at least six hours prior to odor panel work.
7	May drink only bottled water during odor panel work.
8	Must not discuss their odor selections and answers with other panel members or public.
9	Must attend a training session and recertification each year
10	Must demonstrate "professional behavior" at all times.
11	Must sign attendance sheet at the beginning of each session.

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491 **Table 3.** Odor concentrations and emissions from Minnesota APECAB site – fall, 2002.

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<b>Barn type - date</b>	<b>Odor Concentration (OU)</b>	<b>Barn Airflow (m<sup>3</sup>/s)</b>	<b>Barn Area (m<sup>2</sup>)</b>	<b>Odor Emissions (OU/m<sup>2</sup>/s)</b>
Gestation - 10/8/2002	829	15.4	5620	2.27
Breeding - 10/8/2002	536	15.4	5620	1.46
Gestation - 11/5/2002	1483	5.3	5620	1.40
Breeding - 11/5/2002	846	5.3	5620	0.80

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496 **FIGURES**

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499 **Figure 1.** Gas sampling system (GSS) for the APECAB project. The odor bag fill port is  
500 shown downstream from pump P2.

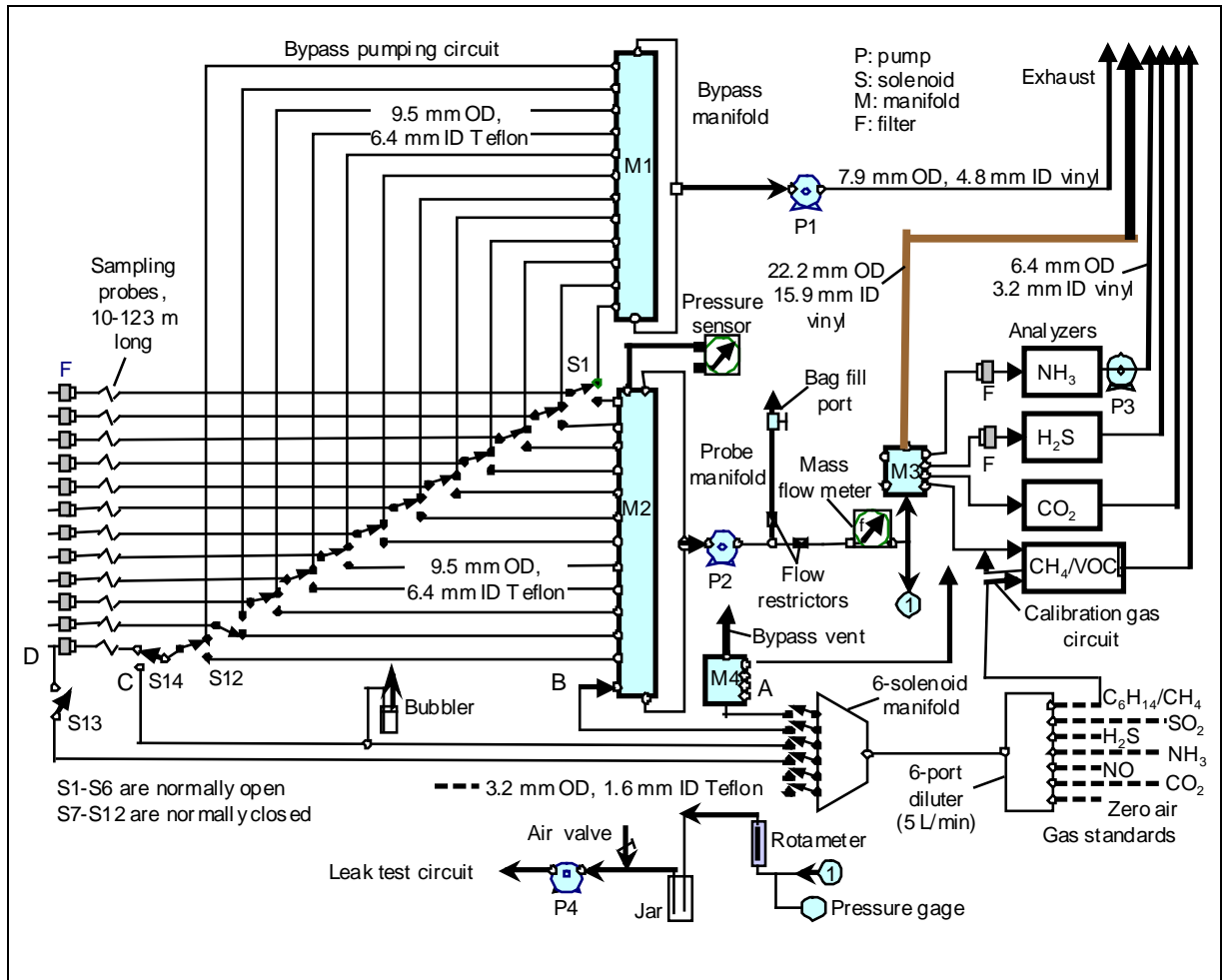
501

502 **Figure 2.** Schematic drawing of swine gestation building layout for Minnesota site.

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509 **Figure 1.** Gas sampling system (GSS) for the APECAB project. The odor bag fill

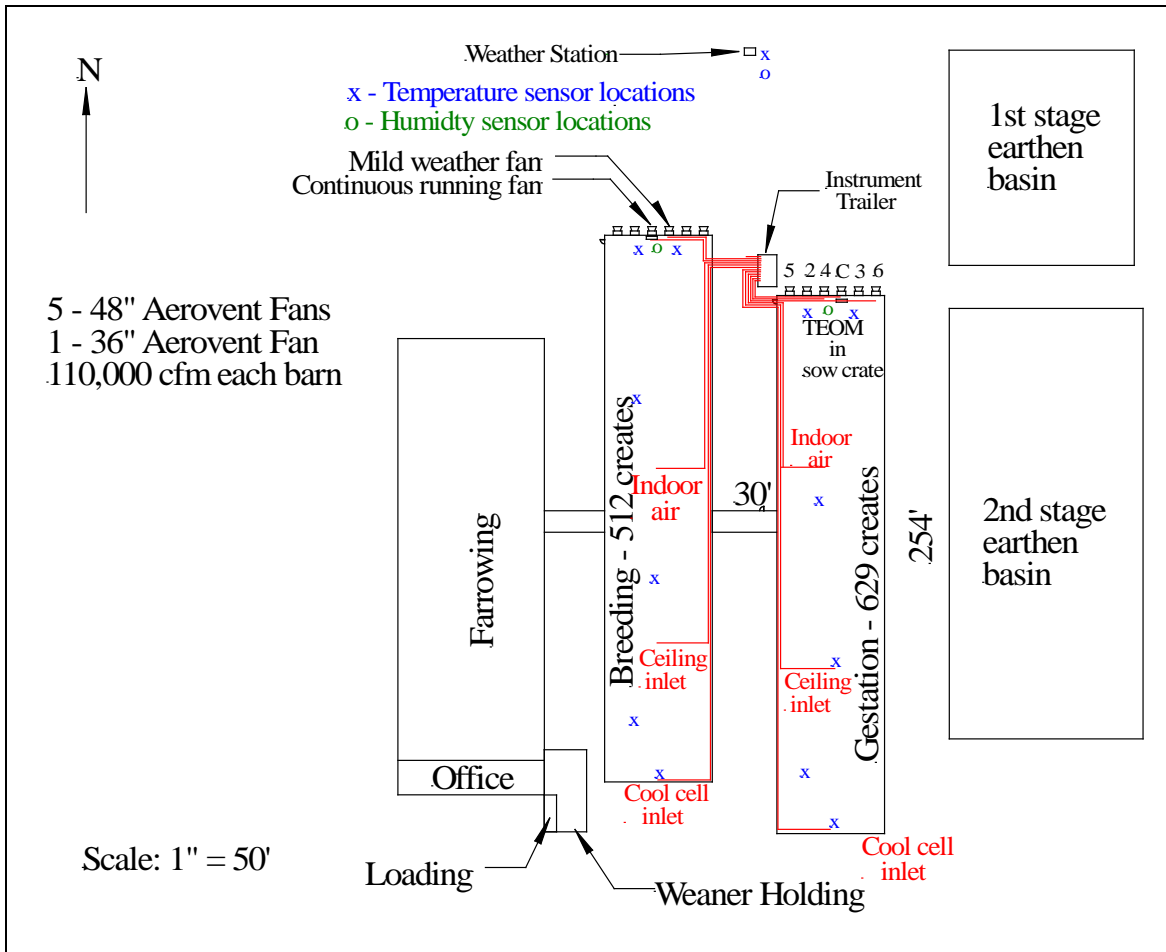
510 port is shown downstream from pump P2.

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518 **Figure 2.** Schematic drawing of swine gestation building layout for Minnesota site.

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520 *Larry, please consider changing font to Arial 12 pt. to make this figure sharper. The*

521 *use of color is probably not needed. Also, please change the dimensions to metric.*